



# Low ohmic measurements (comparison Euromet.EM-S22)

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NMi VSL and NPL

# Outline

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- VSL measurement set-up
  - Schematic
  - Uncertainty
- NPL set-up
  - Schematic
  - Uncertainty
- Comparison
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- Outlook / discussion

# Low ohmic measurements

## Applications:

- Shunts – large currents / energy
- Reference for cable manufacturers

## Traditional setup:

GL9920 with range extender

→ time consuming (drifts, power effects)

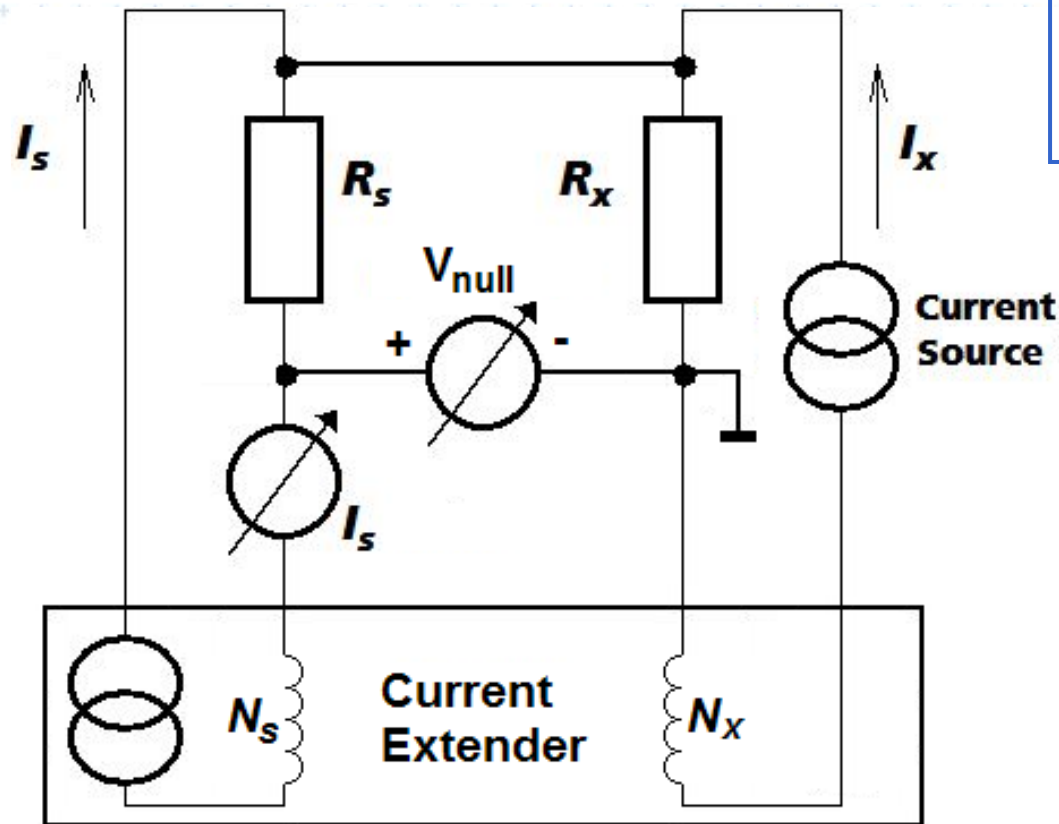
→ 'reliable' accuracy?

→ limited insight in the process

Comparisons of the past 20 years?

# VSL set-up

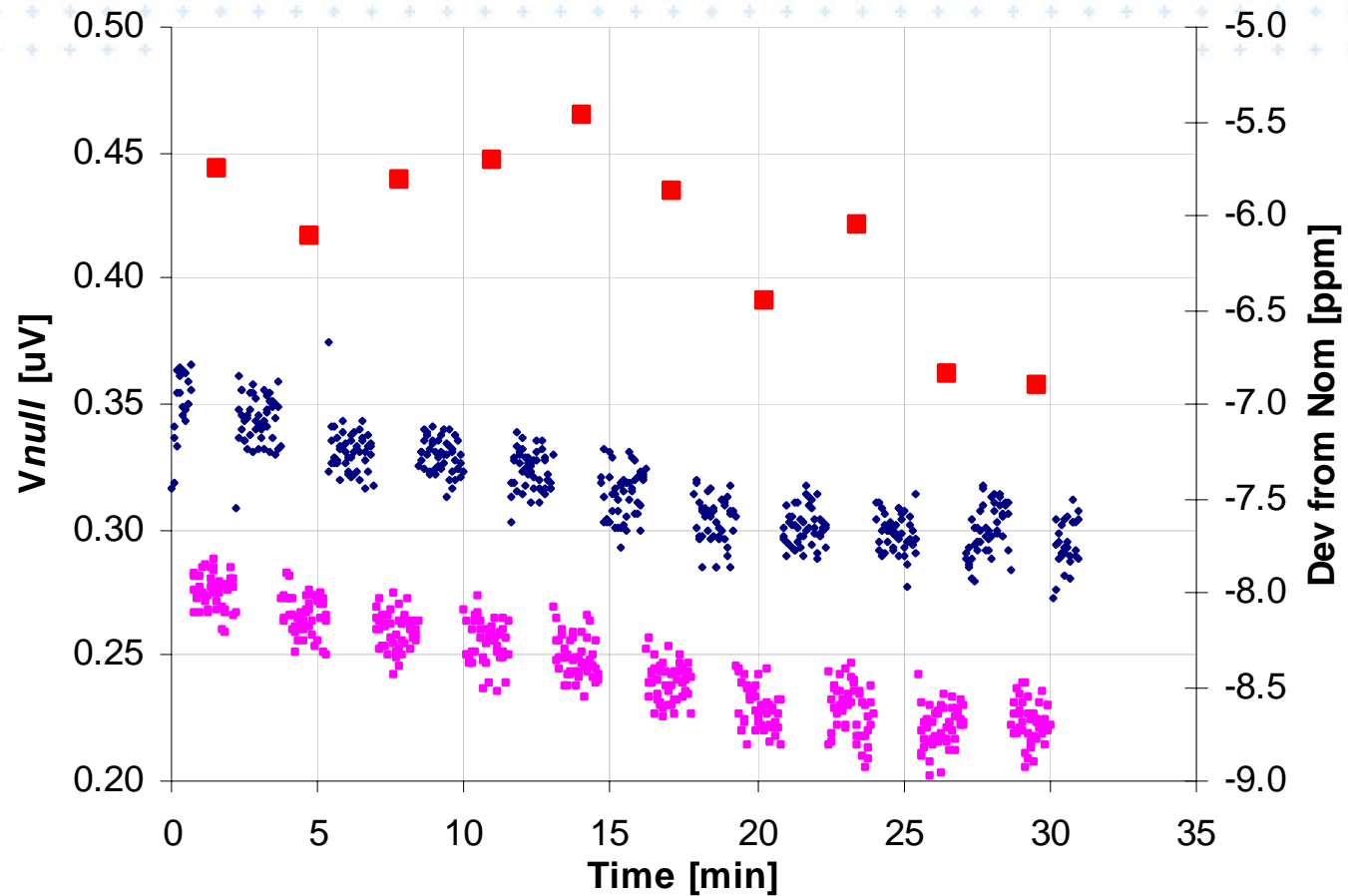
Based on MIL6000A extender + HP34420 nV-meter



$$R_x = \frac{R_s}{r} + \frac{V_{null}}{I_x}$$

# VSL set-up

Advantages: Automated, Insight in process, Lower uncertainty



# Uncertainty budget

$$R_x = \frac{R_s}{r} + \frac{V_{null} + \delta V_{cal} + \delta V_{th}}{(I_s + \delta I_{cal} + \delta I_0) \cdot r}$$

$$R_x = \frac{R_s}{r} + \frac{V_{null}}{I_x}$$

Quantity	Value	Standard Uncertainty	Distr.	Sens. Coef.	Uncertainty Contribution
$R_s$	0.1 $\Omega$				
$r$	1000	$58 \cdot 10^{-6}$	rect	$-0.10 \cdot 10^{-6} \Omega$	$-5.8 \cdot 10^{-12} \Omega$
$V_{null}$	139 nV	1.00 nV	normal	$0.033 \text{ A}^{-1}$	$33 \cdot 10^{-12} \Omega$
$\delta V_{cal}$	0.0 V	1.15 nV	rect	$0.033 \text{ A}^{-1}$	$38 \cdot 10^{-12} \Omega$
$\delta V_{th}$	0.0 V	0.58 nV	normal	$0.033 \text{ A}^{-1}$	$19 \cdot 10^{-12} \Omega$
$I_s$	-0.03 A	1.30 $\mu\text{A}$	normal	$150 \cdot 10^{-9} \text{ VA}^{-2}$	$0.2 \cdot 10^{-12} \Omega$
$\delta I_{cal}$	0.0 A	0.5 $\mu\text{A}$	normal	$150 \cdot 10^{-9} \text{ VA}^{-2}$	$0.08 \cdot 10^{-12} \Omega$
$\delta I_0$	0.0 A	38.1 $\mu\text{A}$	normal	$150 \cdot 10^{-9} \text{ VA}^{-2}$	$5.9 \cdot 10^{-12} \Omega$
$R_x$	100.00463 $\mu\Omega$	Exp. Unc. $1.1 \cdot 10^{-6}$ (relative $k=2$ )			

Uncertainty CMC: 0.2  $\mu\Omega/\Omega$  – 1.5  $\mu\Omega/\Omega$  for 0.1  $\Omega$  - 0.1 m $\Omega$

Cross-checks: closure 1–0.01–0.1–1:  $(0.03 \pm 0.08) \mu\Omega/\Omega$

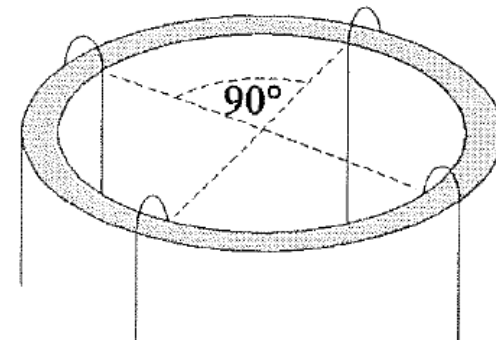
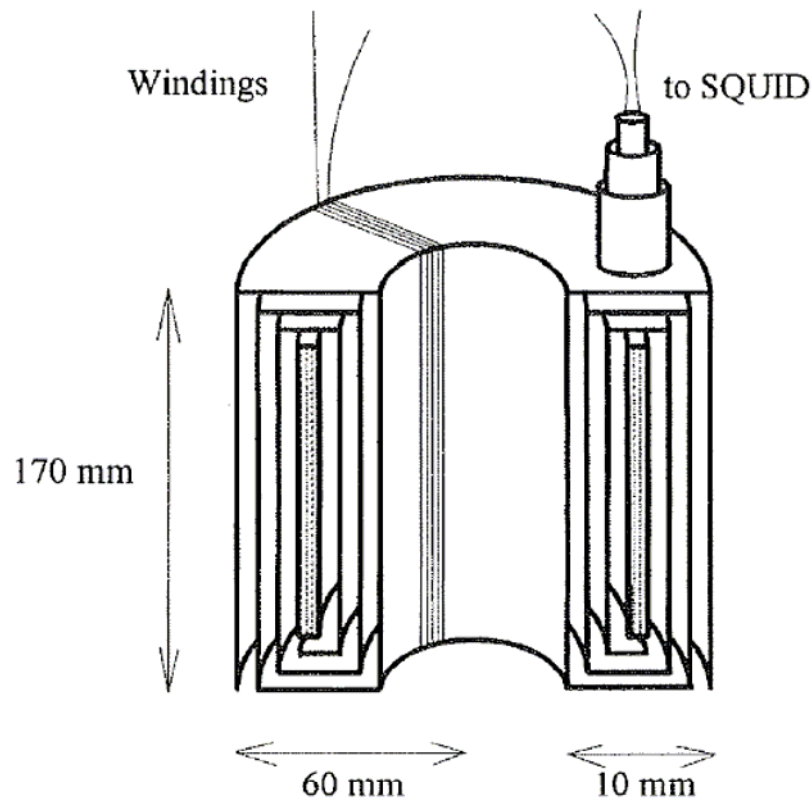
# NPL set-up: CCC

CCC type II

windings 1 – 1000, binary built-up

$12 \text{ mA t} / \Phi_0 - 2 \mu\text{A}/\sqrt{\text{Hz}}$

Rope	Windings (no. turns)
100 A, $2 \times 1\text{T}$	1, 1
15 strands, 1T	1, 2, 4, 8
15 strands, 8T	8, 16, 32, 64
15 strands, 125T	125, 250, 500, 1000



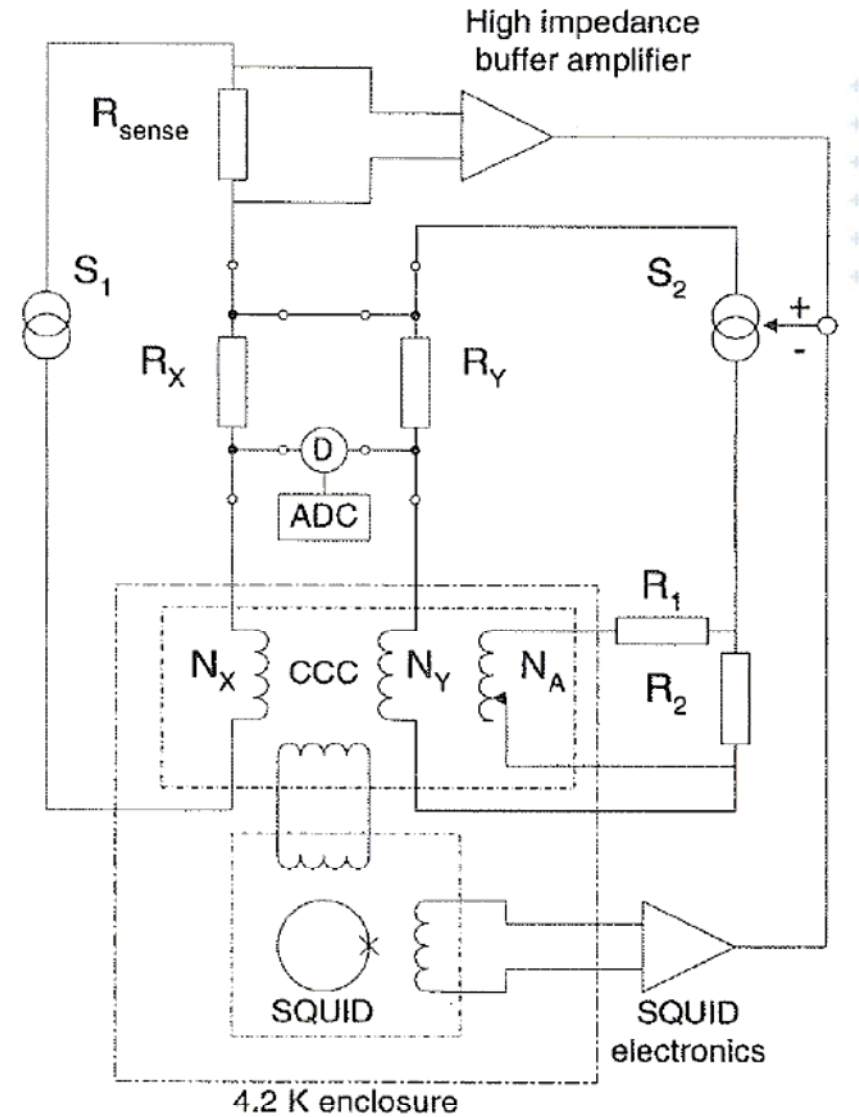
TEST OF CCC SHIELD ACCURACY

Error in $0^\circ$ plane	$E_1$	$6.3 \times 10^{-9}$
Error in $90^\circ$ plane	$E_2$	$2.2 \times 10^{-9}$
Total maximum error	$(E_1^2 + E_2^2)^{1/2}$	$6.7 \times 10^{-9}$

# NPL set-up: bridge

## 'Standard' CCC bridge

- Null detector: EM model P13 (130 pV/ $\sqrt{\text{Hz}}$ )
- Uncertainty: 0.85  $\mu\Omega/\Omega$  at 1 m $\Omega$





# NPL set-up: power test

## LOW POWER RESISTANCE MEASUREMENTS

$R_Y : R_X$	$N_Y : N_X$	$I_X$ (A)	$P_X$ (mW)	$\sigma$ ( $\mu\Omega/\Omega$ )
1 $\Omega$ : 100m $\Omega$	1000 : 100	0.1	1	0.03
1 $\Omega$ : 1 m $\Omega$	1000 : 1	3.0	9	0.10
100 m $\Omega$ : 100 $\mu\Omega$	1000 : 1	10.0	10	0.21

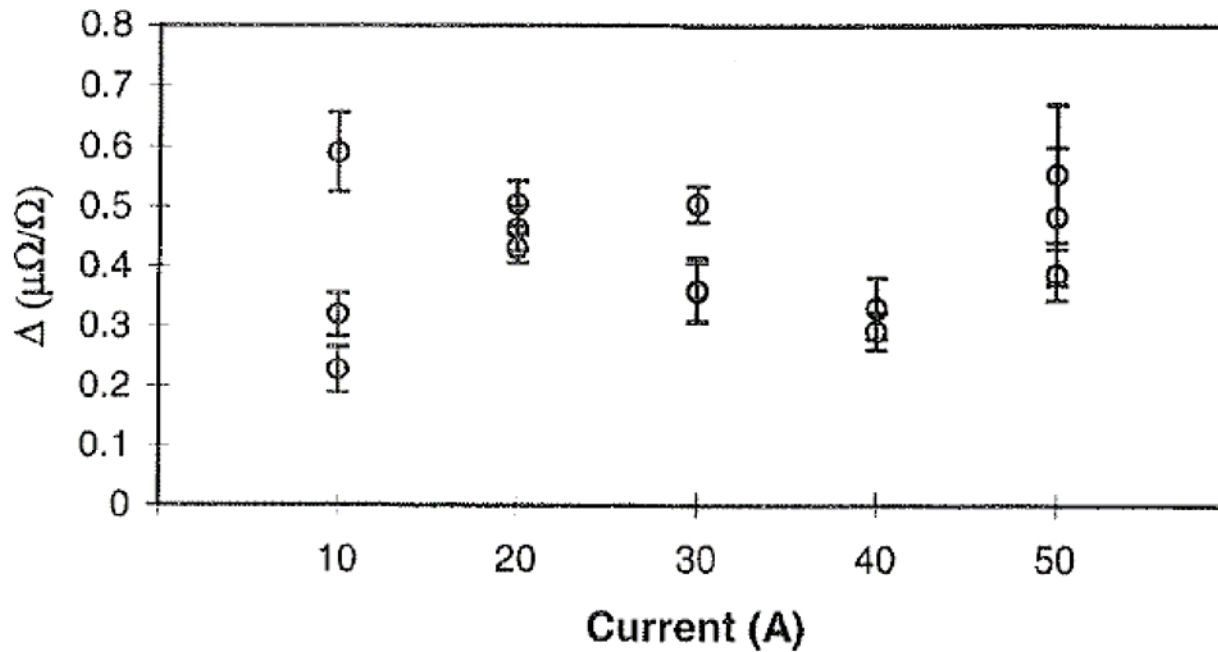


Fig. 6. 10 m $\Omega$  resistor as a function of current,  $R = 10[1 - (92 \times 10^{-6} + \Delta)]$  m $\Omega$ .

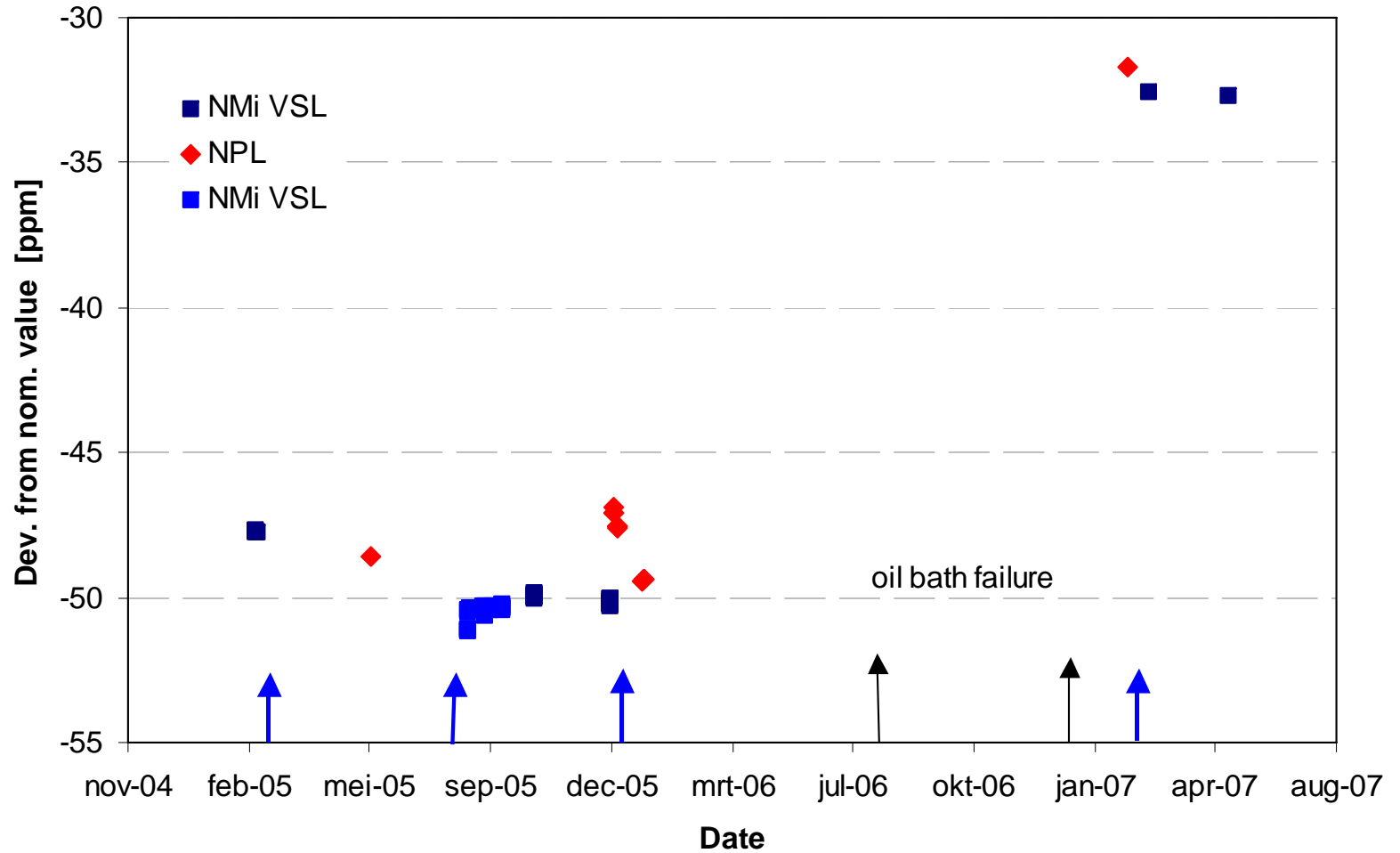
## Low ohmic comparison

**Aim:** provide independent evidence for CMC entries in resistance  $< 1 \Omega$

- Compare bridge based on RT comparator (NMI VSL) with 100 ampere CCC (NPL)
- Travelling behaviour of low-ohmic resistors
- Four L&N 422X-B resistors  
(100 m $\Omega$ , 10 m $\Omega$ , 1 m $\Omega$ , 100  $\mu\Omega$ )
- Measurement in oil, 23 °C
- Measurements at different power levels

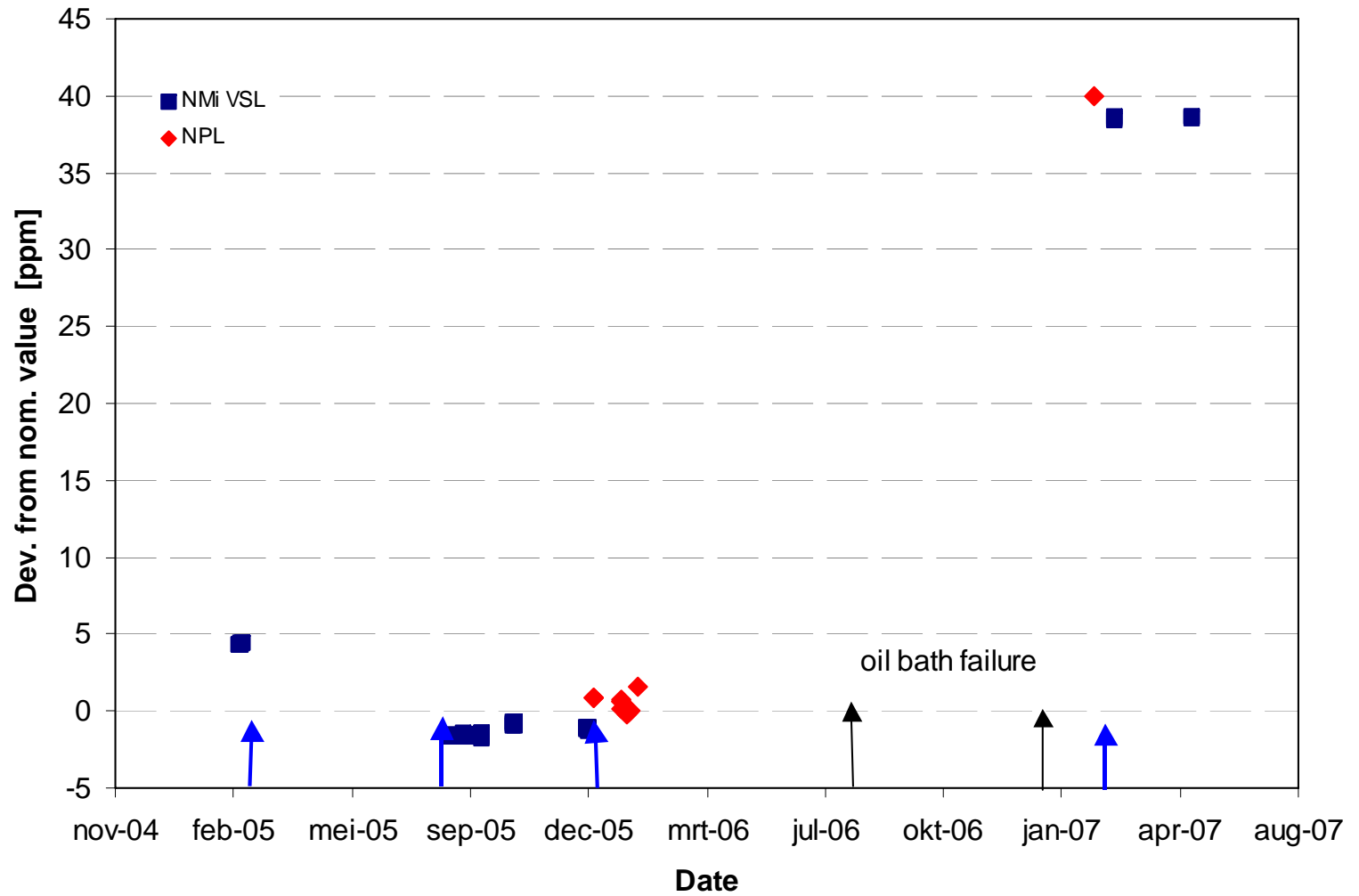
# 100 mΩ resistor

L&N 4221-B - 100 mOhm - snr 1751491



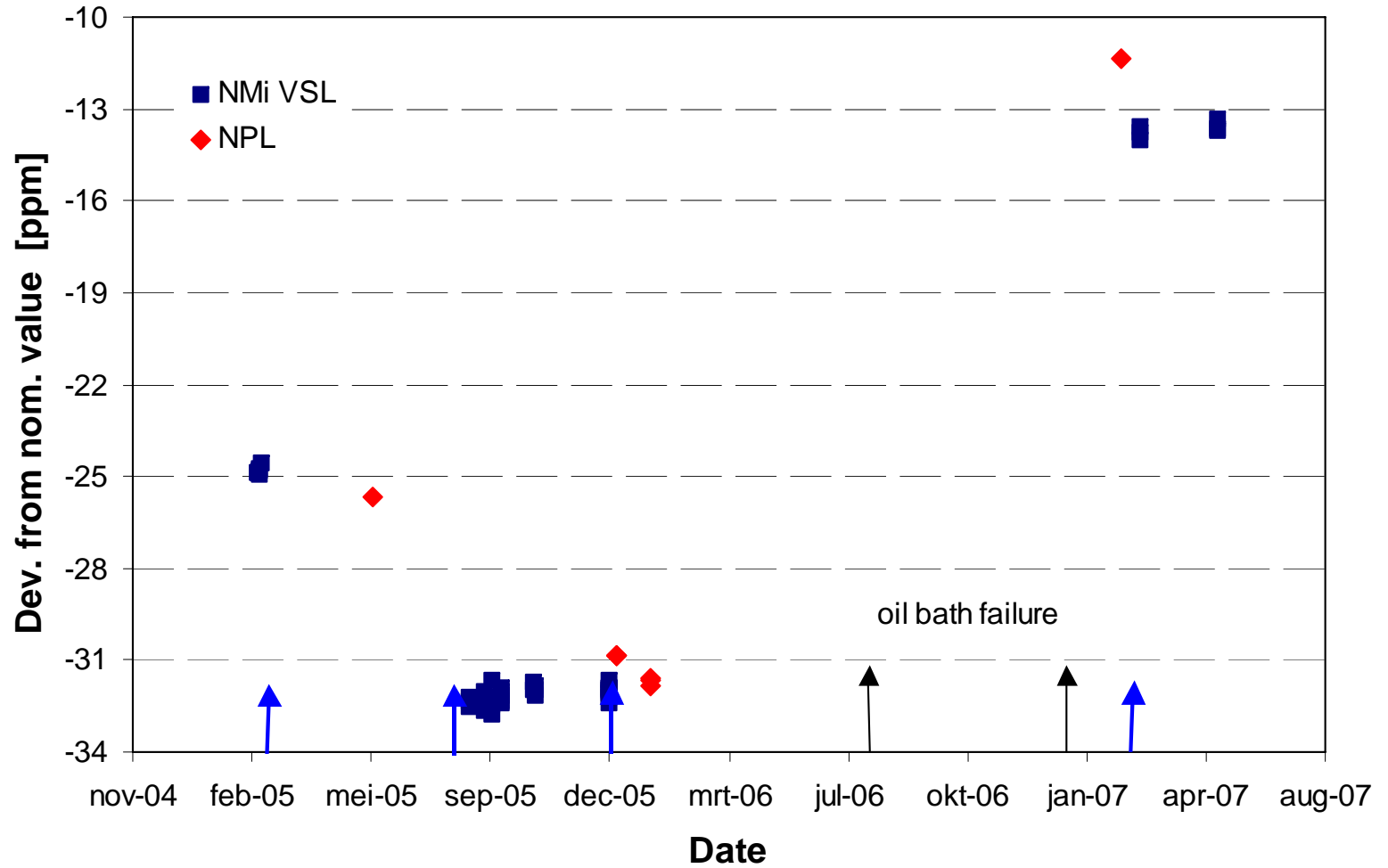
# 10 mΩ resistor

L&N 4222-B - 10 mΩ - snr 1750182



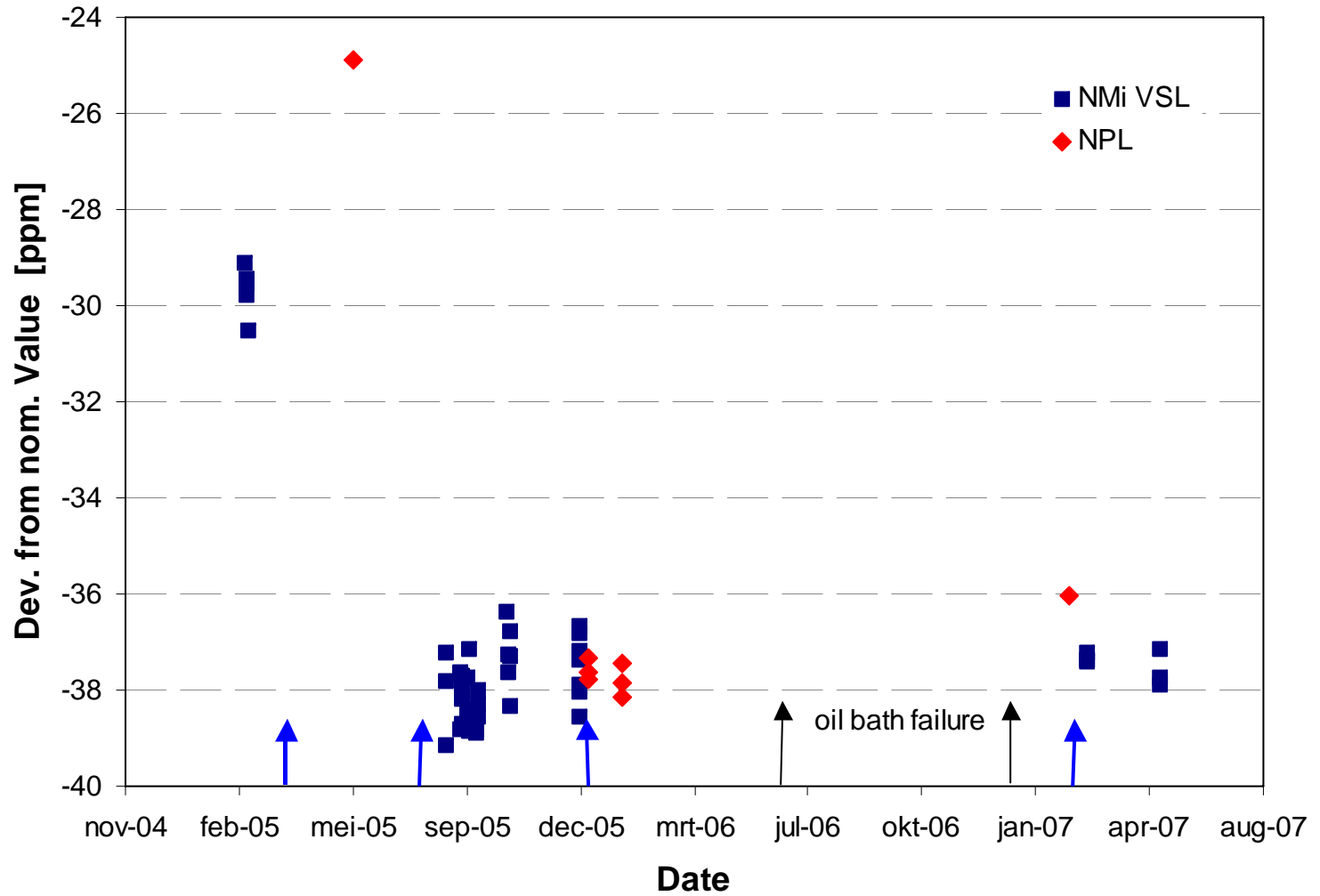
# 1 mΩ resistor

L&N 4223-B - 1 mOhm - snr 1746701



# 100 $\mu\Omega$ resistor

L&N 4424-B-A150 - 100 uOhm - snr 1771103



## Preliminary conclusions

- NL – UK travelling behaviour is reasonable but not ideal (few ppm)
- Large temperature excursions have huge effects on the resistance value  
→ shifts up to 40 ppm

*The travelling resistors seem to be the limiting factor in the comparison*

Compare 1 – 3 ppm ↔ 0.1 – 1.5 ppm CMCs

# Outlook & discussion

- How independent are measurement methods? (RTCCs + range extenders)
- Uncertainty sources?
- Required cross-checks?
  
- How should comparison proceed?  
→ better resistors needed!

NMI VSL setup: IEEE I&M 2007, **56**, pp. 406 - 409

NPL setup: IEEE I&M 1999, **48**, pp. 375 - 378