

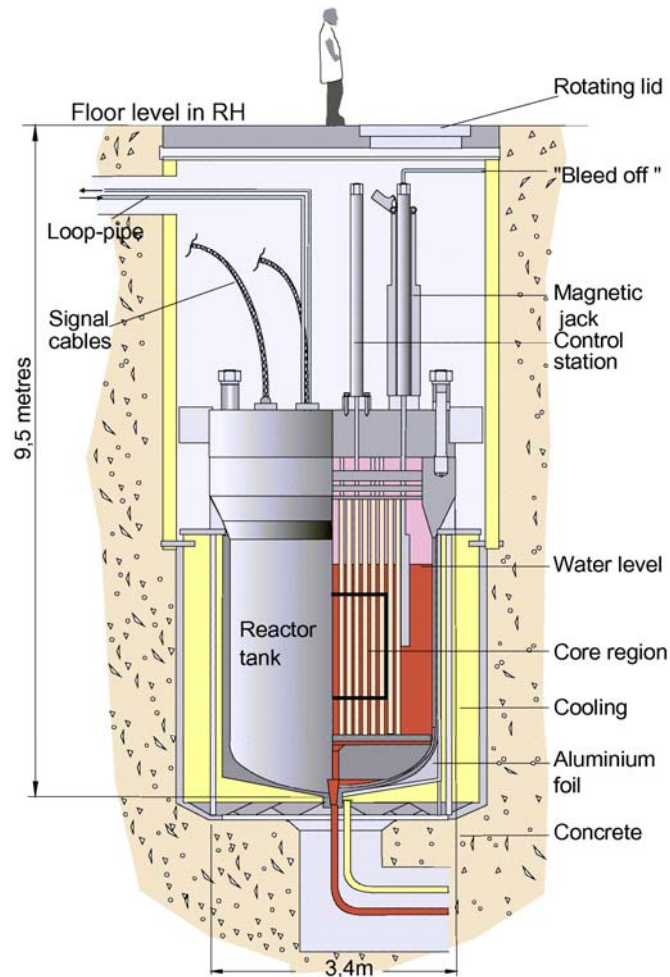


Energy for the future

**IFE / The Halden Reactor Project – Instruments
and Measurements for Nuclear Research and
Development**

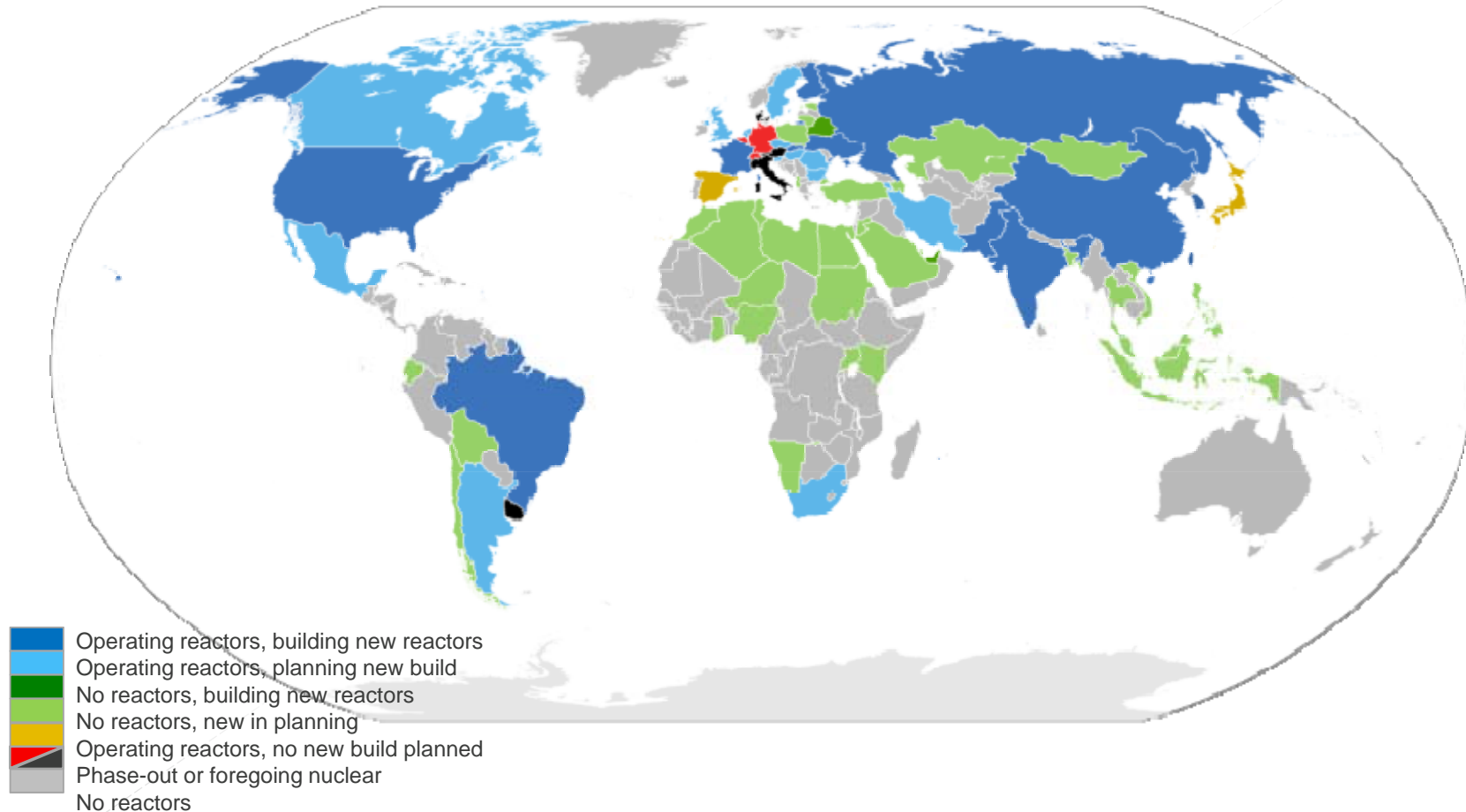
EURAMET Symposium, Oslo, May 26th 2016

Contents of the presentation



- ✓ Nuclear power today and the future of nuclear power
- ✓ New technology and challenges
- ✓ IFE and the OECD Halden Reactor Project
- ✓ In-core instruments and measurements

Global view of nuclear power (I)



Source data: World Nuclear Association
Update 2015

Global view of nuclear power (II)

Some numbers :

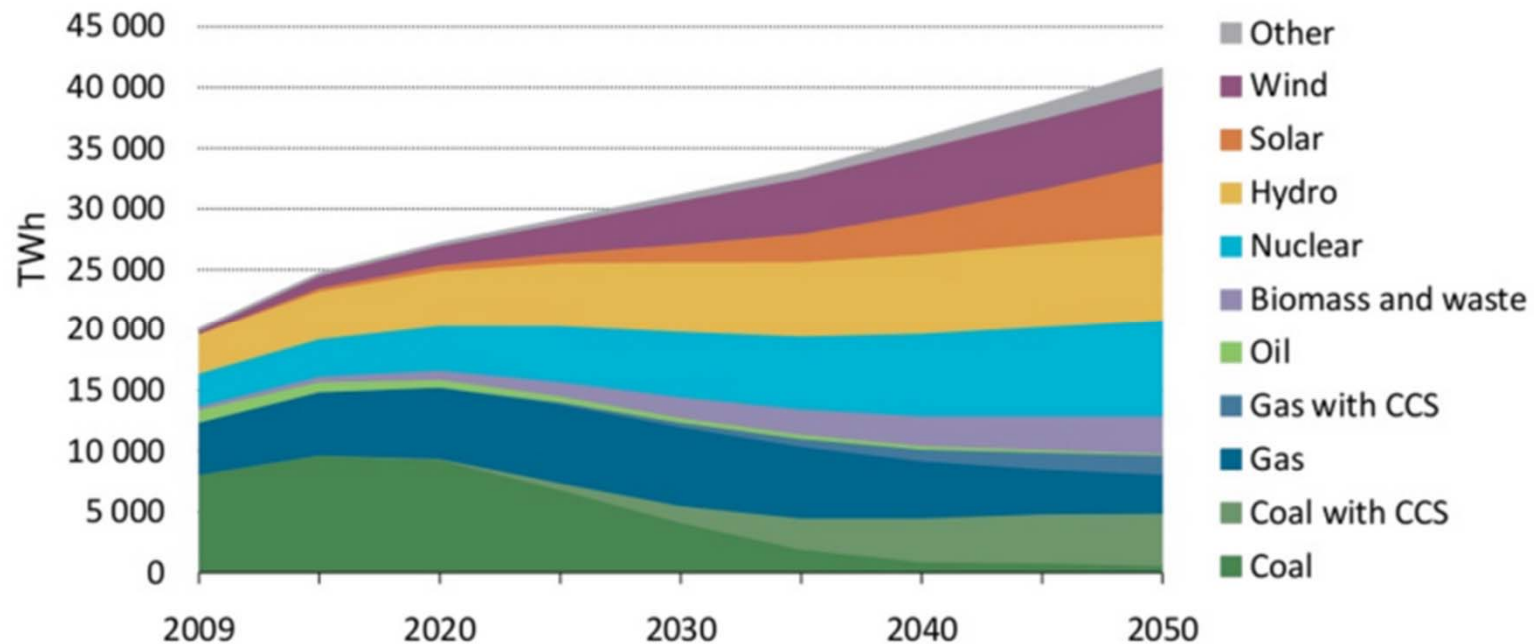
- Approximately 440 operational nuclear power reactors worldwide
- Approximately 65 new nuclear power reactors being built – mostly in China, but also in USA, France, Finland, United Arab Emirates and other countries
- European average Electricity Carbon Factor is 332 g/kWh
- Without the French nuclear power reactors the European average Electricity Carbon Factor would be 415 g/kWh
- In France the Electricity Carbon Factor is 15 g/kWh
- According to the World Health Organization (WHO), by replacing fossil with nuclear in France, approximately 300 000 premature deaths have been avoided

The controversy :

- In most public debates – nuclear (instead of fossil) is asked to be replaced by renewable energy sources

International Energy Agency 2°C Scenario :

Nuclear is Required to Provide the Largest Contribution to Global Electricity in 2050



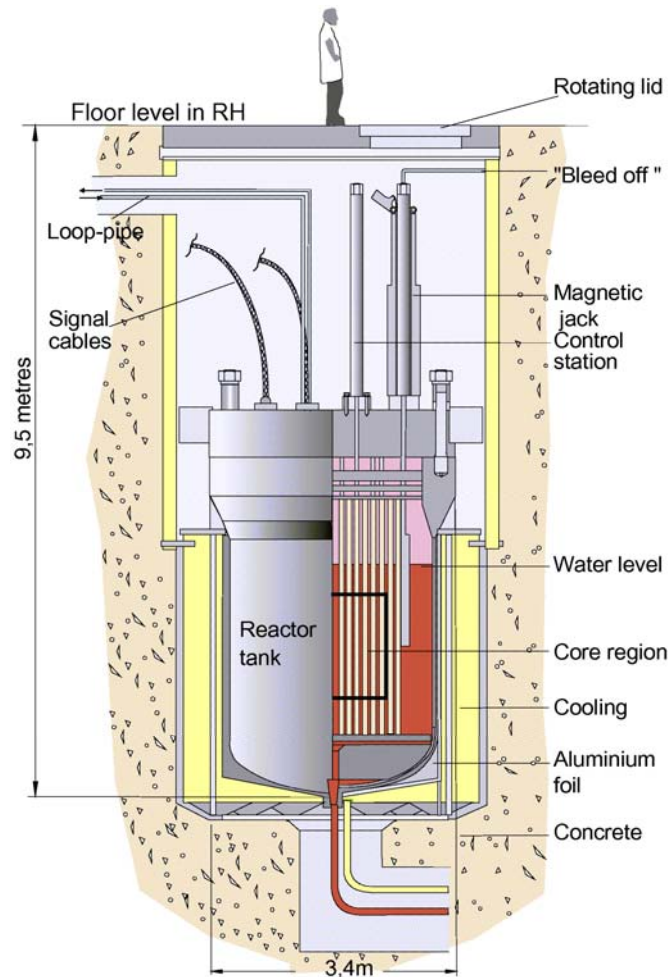
Nuclear is the second largest low-carbon power source globally (after hydro)

Source: IEA

Fukushima Daiichi: *Learning the Lessons and Moving Forward*

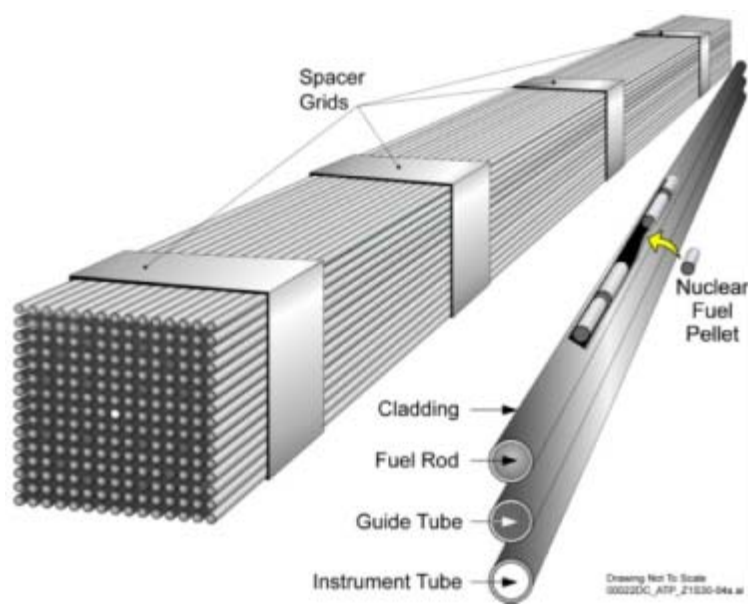


Contents of the presentation



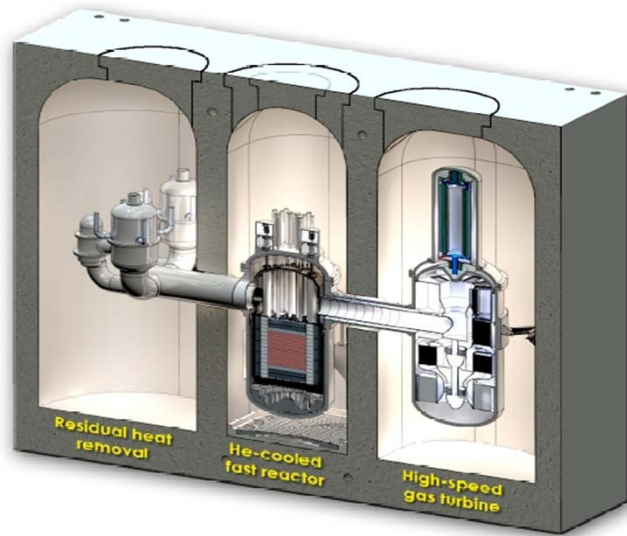
- ✓ Nuclear power today and the future of nuclear power
- ✓ **New technology and challenges**
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The technical challenge – building the next generation of nuclear power reactors (I) :



- The current fleet of nuclear power reactors (often referred to as Generation 3 or 3+) is based on a water-steam system following the Rankine-cycle
- Typical conditions :
 - Pressure : 165 bar
 - Temperature : 320 deg. C
- Utilizes uranium-oxide pellets in zirconium tubes :
 - Diameter : 9.5 mm
 - Length : 4.3 m
 - Heat rate : 350 – 400 W/cm
- Zirconium oxidizes relatively easy at high temperatures in a water / steam environment

The technical challenge – building the next generation of nuclear power reactors (II) :



Generation 4 reactors :

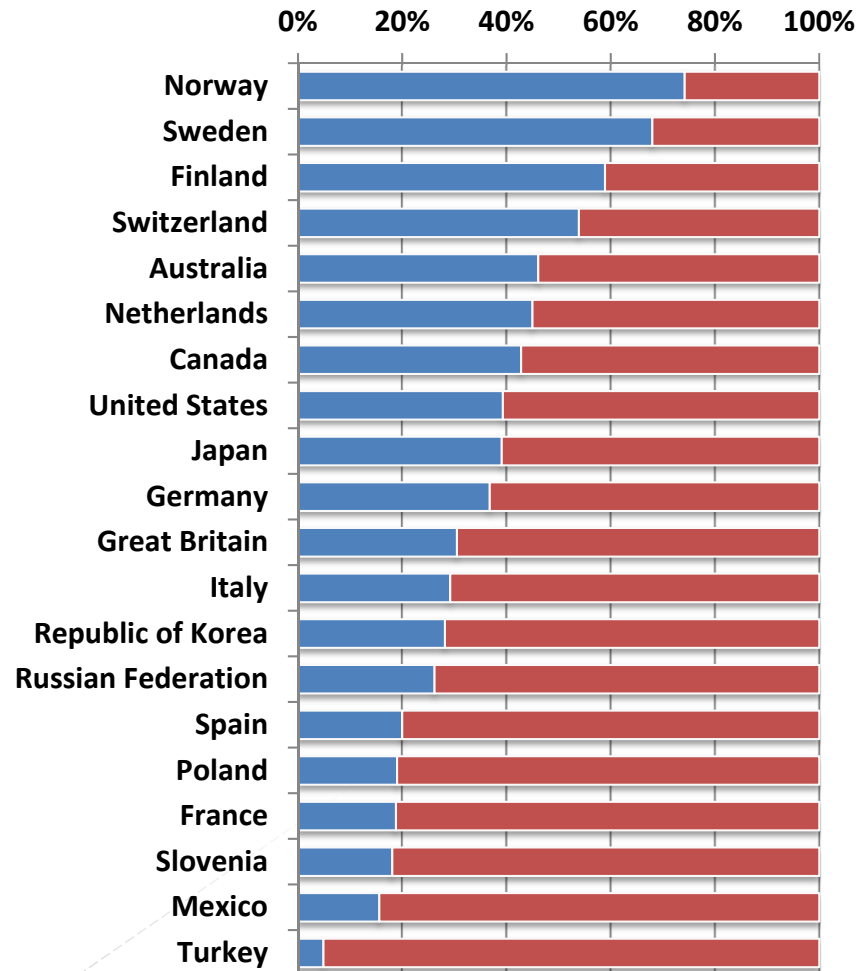
- No water or zirconium in the reactor core
- Non-pressurized primary systems (uses helium, molten salts, liquid metals etc. as primary coolant)
- Passive safety systems / inherent safe
- Higher thermal efficiency (target 50 %)
- Higher outlet temperature enabling production of hydrogen (used as a future energy carrier)
- Based on the Brayton-cycle (with a Rankine-cycle as a secondary cycle)
- Module-based (produced in a factory – not on-site)

The economic challenge – building new reactors :

Two nuclear power reactors - European Pressurized Reactors (EPRs) designed by Areva (France) – are currently under construction in Olkiluoto (Finland) and in Flamanville (France)

- These EPRs are designed to deliver 1600 MW electric power to the grid
- The construction of the Olkiluoto-3 started in 2005 and the reactor was scheduled to connect to the grid in 2009
 - The expected start-up of Olkiluoto-3 is now in 2018
 - Initial budget was €3.7 billion, but expected costs are now €8.0 billion
- The construction at Flamanville will cost €10.0 billion (a cost overrun of €6.5 billion)
- Projects outside Europe does not seem to experience these problems to the same extent

Other challenges ...



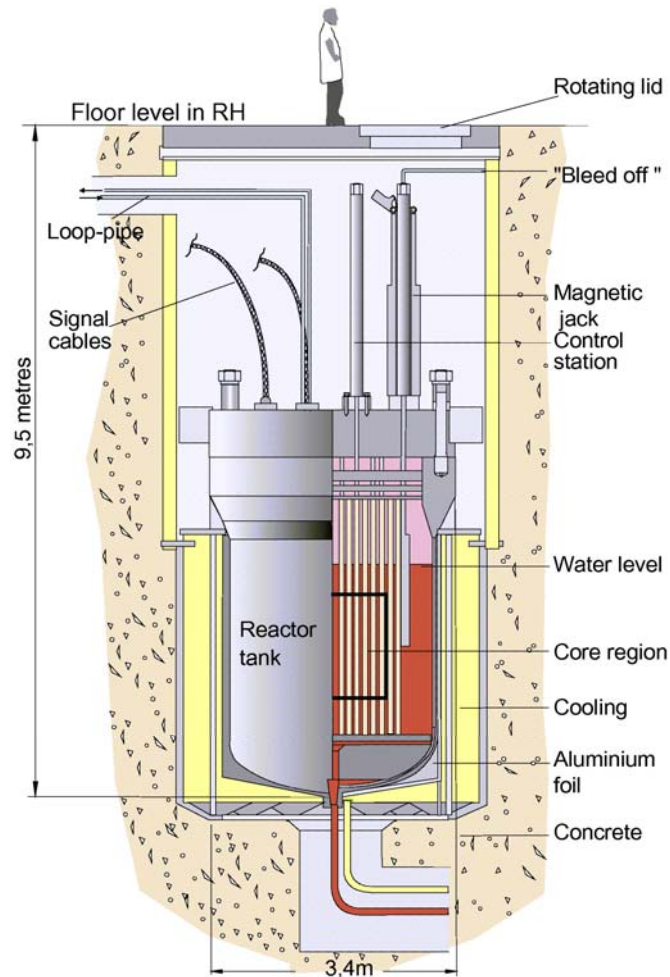
The Trust Factor:
*An Element of National Policy in NEA
Member Countries*

■ Respondents agreeing that :
“most people can be trusted”

Source:
Data from the 5th World Values Survey (2005 – 2008)

www.worldvaluessurvey.org

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Start of the OECD Halden Reactor Project

- 1950's: Norway needed more energy for industrial expansion than hydro power was able to supply
- A small nuclear power reactor – The Halden Boiling Water Reactor (HBWR) - was built to demonstrate energy supply (steam) to Saugbrugsforeningen (paper factory)
- HBWR was built during 1956 – 1959
- Norway proposed to the OECD to use HBWR for a common research project
- The Halden Agreement, establishing the OECD Halden Reactor Project, was signed 11 June 1958 by Norway and 10 other OECD countries

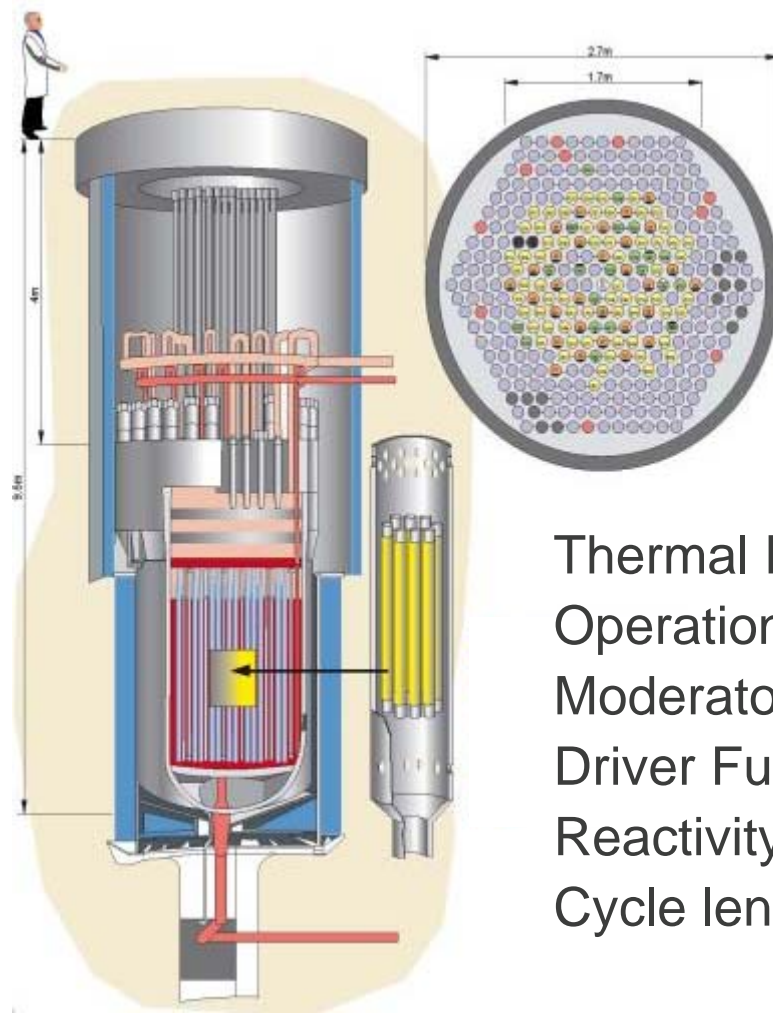


The OECD Halden Reactor Project

- **Norway:** IFE Inst. for Energy Technology
- **Belgium:** SCK/CEN Nuclear Research Centre
- **China**
 - **SNERDI Shanghai Nuclear Engineering R&D Institute**
 - **CNPRI China Nuclear Power Technology Research Inst.**
- **Czech Rep:** UJV Rez Nuclear Research Inst.
- **Denmark:** DTU Technical University
- **EU JRC:** ITU Transuranium Inst.
- **Finland:** TYÖ Ministry of Employment & Economy
- **France:**
 - **EDF** Electricity de France
 - **IRSN** Inst. for Radiological Protection
 - **CEA** Atomic and Alternative Energy Commission
- **Germany:** GRS Global Research for Safety
- **Hungary:** MTA EK Centre for Energy Research
- **Japan**
 - **NRA** Nuclear Regulation Authority
 - **JAEA** Atomic Energy Agency
 - **CRIEPI** Central Research Inst. of Electric Power Industry
 - **MNF** Mitsubishi Nuclear Fuel
- **Korea:** KAERI Atomic Energy Research Inst.
- **Netherlands:** **NRG Nuclear Research & consultancy Group**
- **Russia:** JSC TVEL Fuel Company of ROSATOM
- **Slovakia:** VUJE Nuclear Power Plant Research Inst.
- **Spain:** CIEMAT Centre for Energy Environment and Technology
- **Sweden:** SSM Radiation Safety Authority
- **Switzerland:** ENSI Nuclear Safety Inspectorate
- **United Arab Emirates:** FANR Authority for Nuclear Regulation
- **UK:** NNL National Nuclear Laboratory
- **USA:**
 - **NRC** Nuclear Regulatory Commission
 - **GNF** Global Nuclear Fuel
 - **Westinghouse** Electric Company
 - **EPRI** Electric Power Research Inst.
 - **DOE** Department of Energy

Most countries have a consortium of organizations represented by a main Signatory to the Agreement

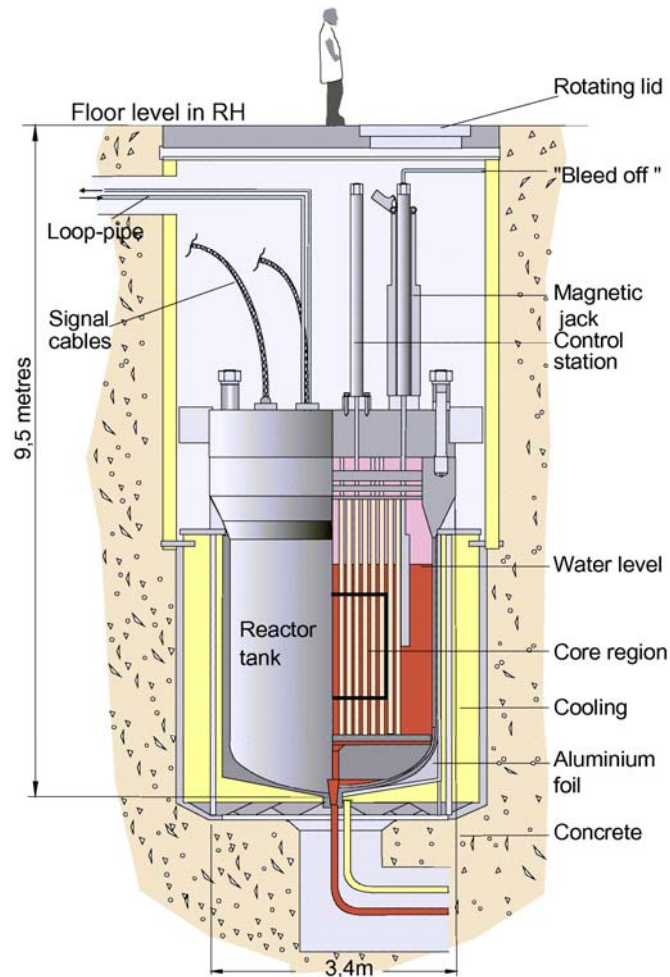
The Halden Boiling Water Reactor (HBWR)



| | |
|------------------------|------------|
| Channels | : 329 |
| Tot. No. of Assemblies | : 80 – 110 |
| Driver Fuel | : 65 – 75 |
| Test Assemblies | : 15 – 35 |

| | |
|----------------------|---|
| Thermal Power | : 20 MW |
| Operation Conditions | : 240°C, 33.6 bar |
| Moderator / Cooling | : D ₂ O (14 m ³) |
| Driver Fuel | : UO ₂ (500 – 600 kg) |
| Reactivity Control | : 30 Control Rods (Cd/Ag) |
| Cycle length | : 90 – 100 days |

Contents of the presentation

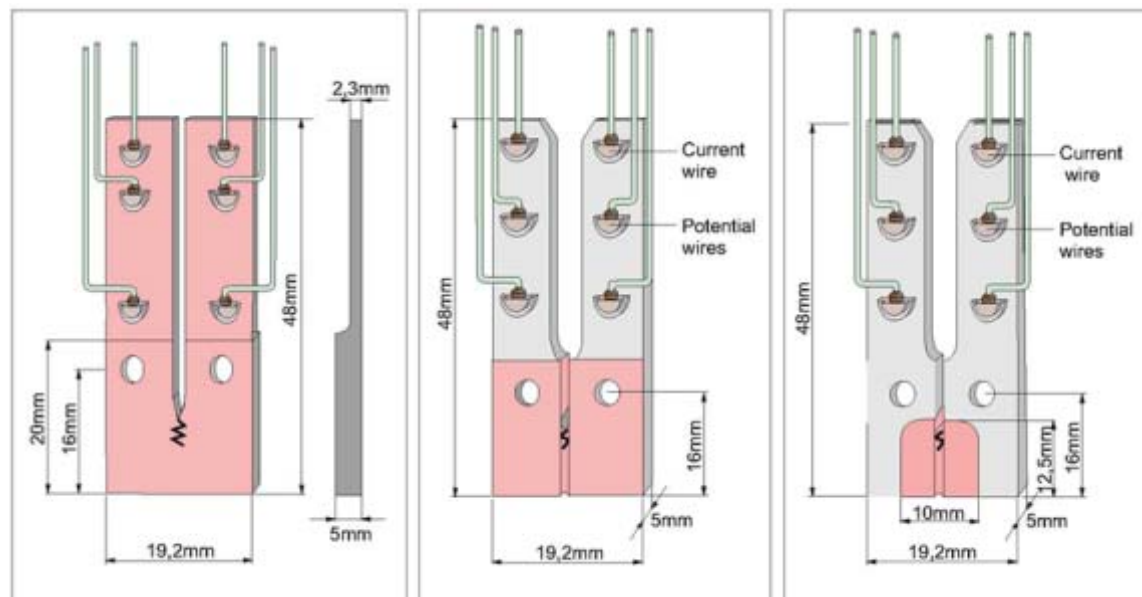


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- ✓ **In-core instruments and measurements**

A selection of in-core test and measurements performed in the Halden Boiling Water Reactor

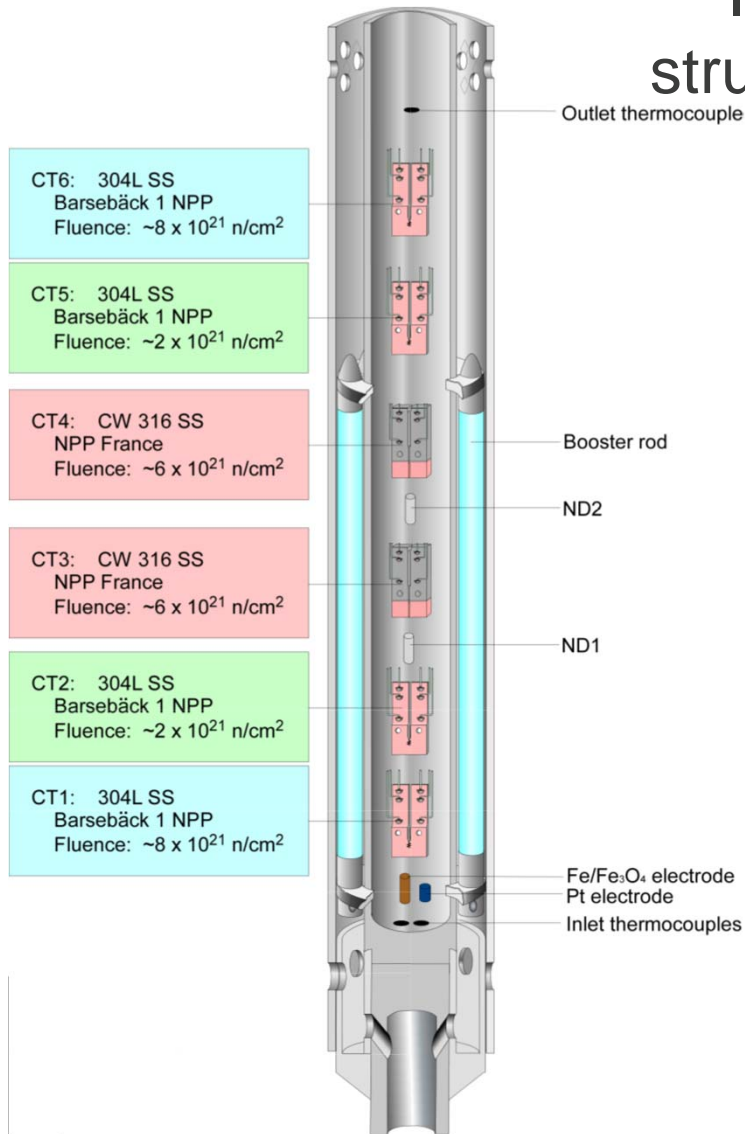
- **Nuclear materials (the pressure vessel and internals) :**
 - Crack-growth in structural materials / stainless steels
 - Embrittlement
 - Corrosion fatigue
 - Creep and stress-relaxation
 - Others ...
- **Nuclear fuels :**
 - Thermal conductivity
 - Mechanical stability
 - Fission gas release
 - Cladding corrosion
 - Failed Fuel Accidents (Fuel Degradation)
 - Loss of Coolant Accidents
 - Others ...

In-core crack-growth monitoring in structural materials / stainless steels (I)

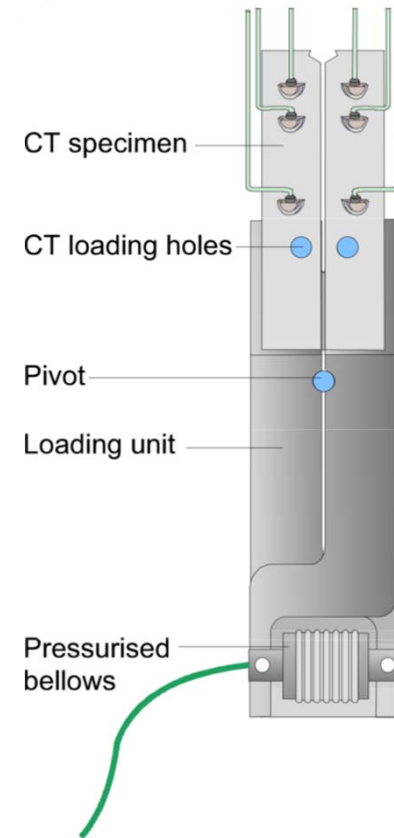


- Irradiated material samples taken from commercial nuclear power plants
- Instrumented Compact Tension (CT) specimens made in a hot cell laboratory
- CT specimens installed in an irradiation rig and irradiated in the Halden Boiling Water Reactor

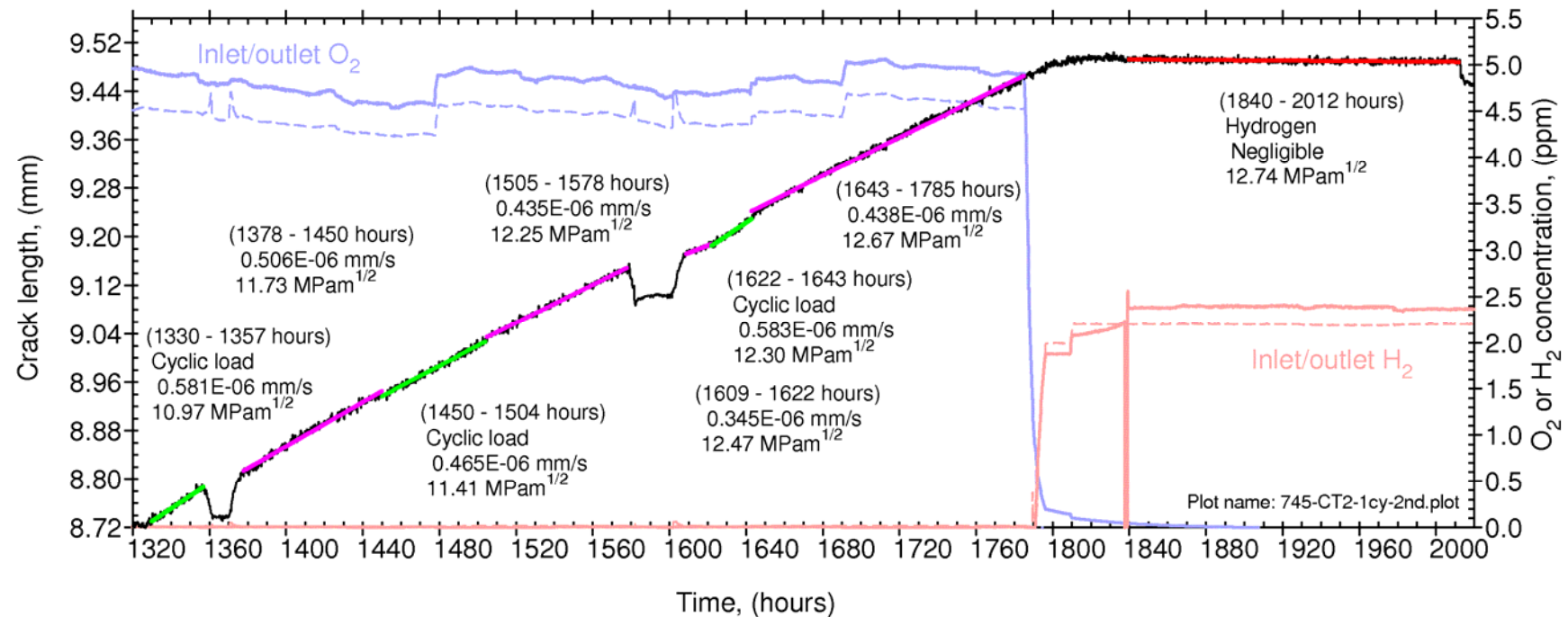
In-core crack-growth monitoring in structural materials / stainless steels (II)



- Develop understanding of key parameters affecting material behaviour
- Assess benefits of countermeasures
- On-line measurements of: load, dimensional change, cracking, water chemistry

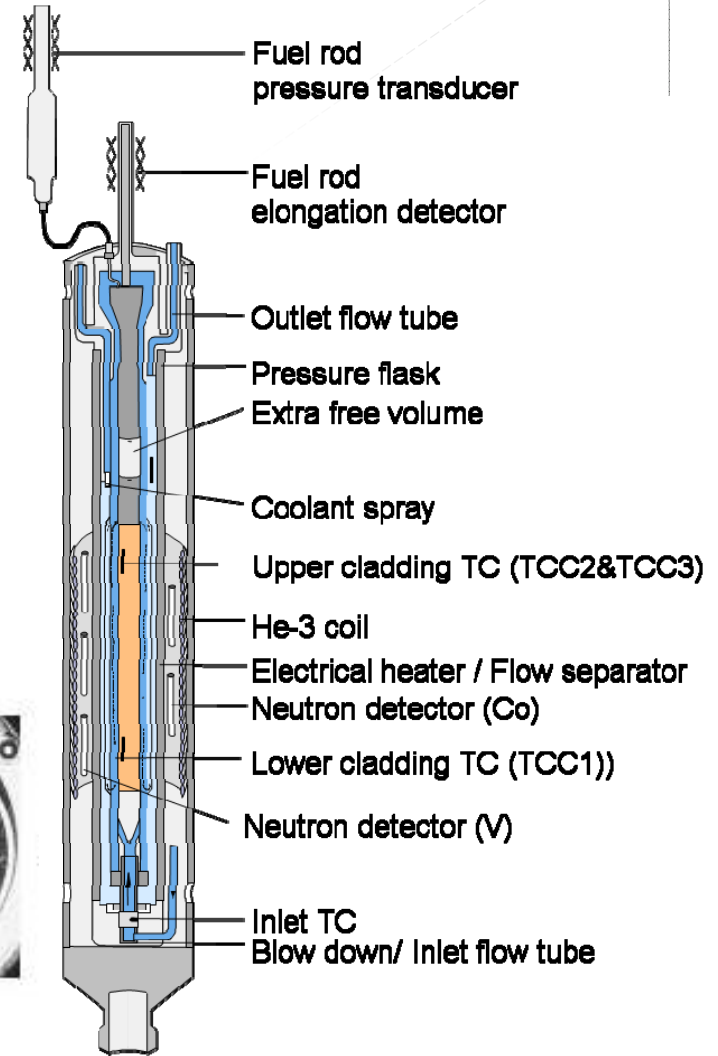
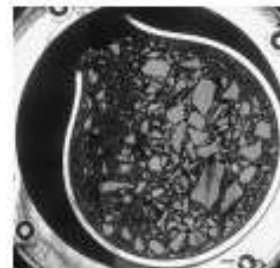
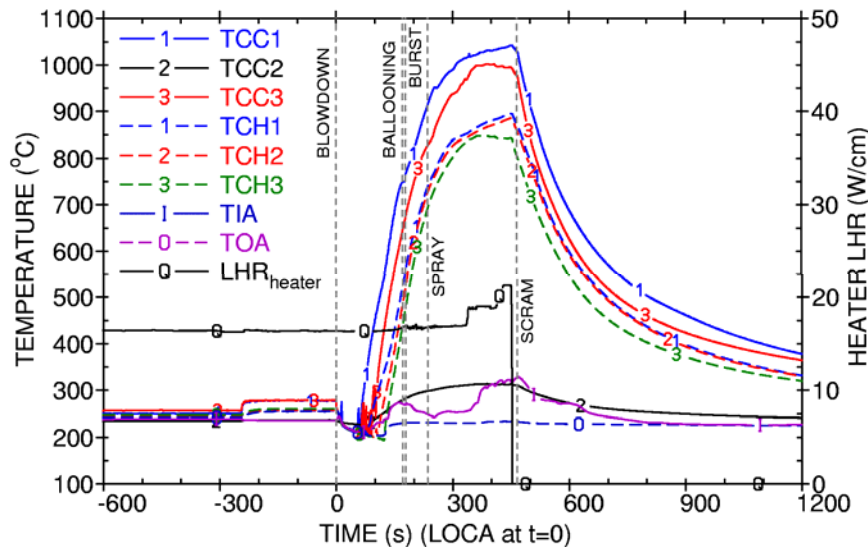


In-core crack-growth monitoring in structural materials / stainless steels (III)



LOCA Testing - Assessing Safety Criteria

- Aimed at demonstrating performance of different fuels in accident situations
 - effect of fuel/clad burn-up on clad ballooning & burst, and fuel pulverisation, relocation and dispersal
 - effect of fuel relocation to balloon region on over-heating, oxidation, secondary hydriding



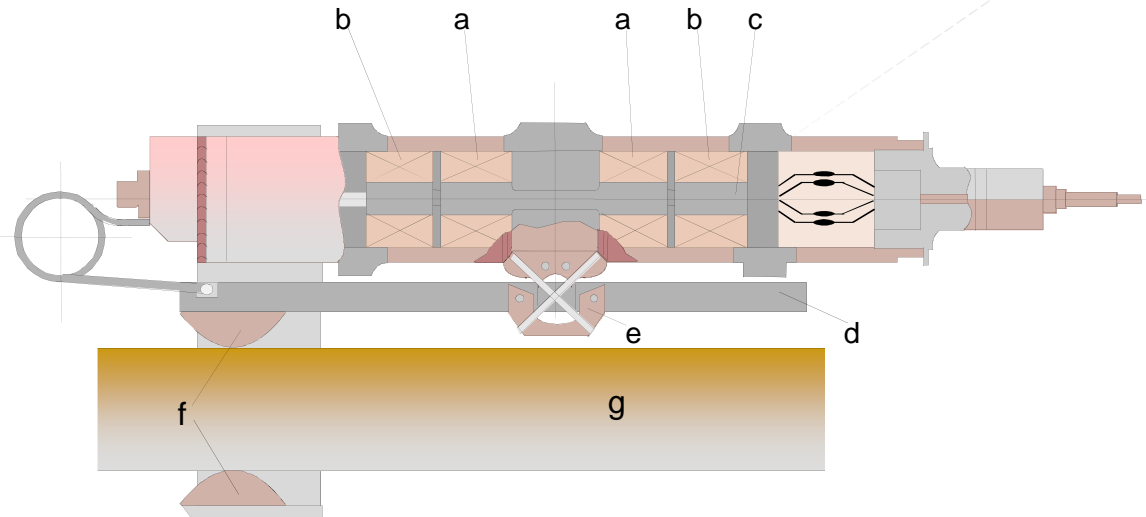
Making an overview from multiple tests: LOCA

| test # | 2 | 7 | 6 | 11 | 10 | 12 | 13 | 3 | 5 | 9 | 4 |
|-------------------|--------|--------|--------|--------|--------------------------|------------------|---------------------|------------------|------------------|------------------|------------------|
| burnup, MWd/kg | 0 | 44.3 | 55.5 | 56 | 60 | 72.3 | 74.1 | 81.9 | 83 | 90 | 92 |
| balloon strain, % | 54 | 23 | 49 | 25 | 15 | 40 | 45 | 8 | 15 | 61 | 62 |
| radio- graphy | | | | | | | | | | | |
| ceramo- graphy | | | | | | | not yet available | | | | |
| fragment size | coarse | coarse | coarse | coarse | coarse & some fine | coarse & fine | coarse (& fine?) | medium & fine | medium & fine | medium & fine | medium & fine |

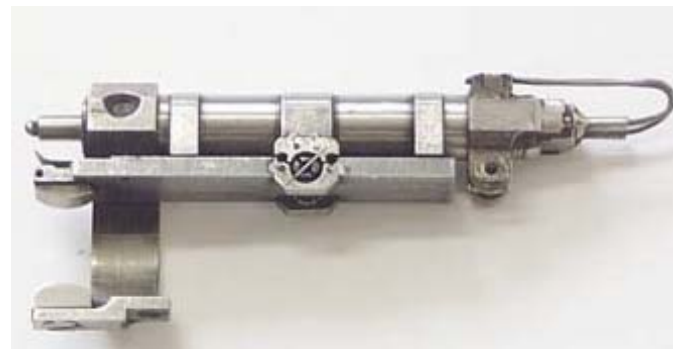
VVER segments

Diameter Gauge

- Provides data on fuel rod diameter profile
- Instrument based on the LVDT principle
- Differential transformer with two feelers on opposite sides of the fuel rod.
- Diameter Gauge moved by hydraulic system while a position sensor senses the axial position along the rod
- Operating conditions: 165 bar, 325°C

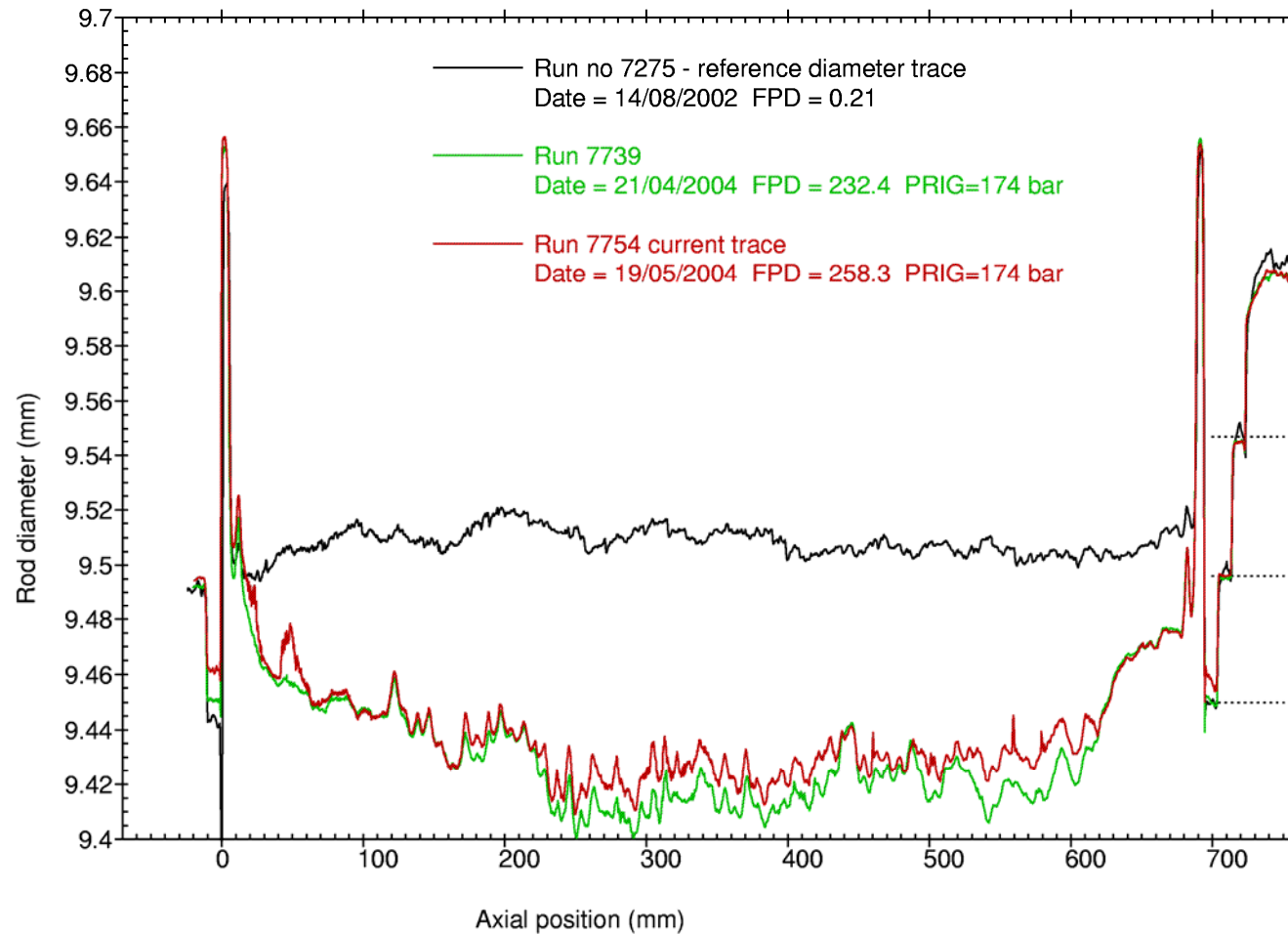


a: Primary coil d: Ferritic armature
b: Secondary coil e: Cross spring suspension
c: Ferritic bobbin f: Feelers
g: Fuel rod



On-line evidence for crud loading by use of DG measurement

IFA-665.2 Halden Project CRUD Experiment, DG UPWARDS



Thank you for your attention !