







# EMN for Advanced Manufacturing Open Stakeholder Meeting - Welcome and introduction -

EMN 3<sup>rd</sup> Annual General meeting (AGM), Hybrid meeting, hosted by INRIM, Torino, IT 24. October 2023, 14:00 – 18:00 local time (CEST)

H. Bosse (PTB), EMN chair

## **Advanced Manufacturing**



#### **Advanced manufacturing (EC):** one of six Key Enabling Technologies (KETs)

- Applications in multiple industries
  - ▶ full exploitation of KETs: creating advanced & sustainable economies
- European Technology Platform MANUFuture:
  - ► Vision 2030 strategy document (HLG, 12/2018):
- Manufacturing: backbone of European economy
- 2014: 2.1 million enterprises, 30 million people, 1 710 B€. However: European manufacturing has been losing ground
- In 2030, European manufacturing will be competitive at global level due to its high-performance and technological level, targeting

zero-defect, zero-delay, zero-surprise and zero-waste production processes



security & artificial connectivity intelligence life science advanced technomaterials micro/ logies nanoelectronics & photonics

prioritised **KET**s in the Horizon Europe programme 2021-2027 (EC)

**NO** mentioning of Metrology nor Measurement, but Quality => Awareness and "Translation" needed!

# Report on recent EMN activities: Strategic cooperations: VAMAS, AMI 2030, other European partnerships



#### **EURAMET'S EUROPEAN METROLOGY NETWORKS**

Close collaboration in measurement science with a new sustainable structure

The vision of EURAMET and its members is to ensure Europe has a world-leading metrology capability, based on high-quality scientific research and an effective and inclusive infrastructure, that meets the rapidly advancing needs of end users. EURAMET's European Metrology Networks (EMNs) help realising this aim.

Currently there are eleven EMNs: Advanced Manufacturing, Climate and Ocean Observation, Energy Gases, Mathematics and Statistics, Pollution Monitoring, Quantum Technologies, Radiation Protection, Safe and Sustainable Food, Smart Electricity Grids, Smart Specialisation in Northern Europe, and Traceability in Laboratory Medicine.

The EMNs will analyse the European and global metrology needs and address these needs in a coordinated manner. EMN members will then formulate common metrology strategies including aspects such as research, infrastructure, knowledge transfer and services. The members will be committed to contributing to the EMN, helping to establish sustainable structures that are strategically planned from the outset.

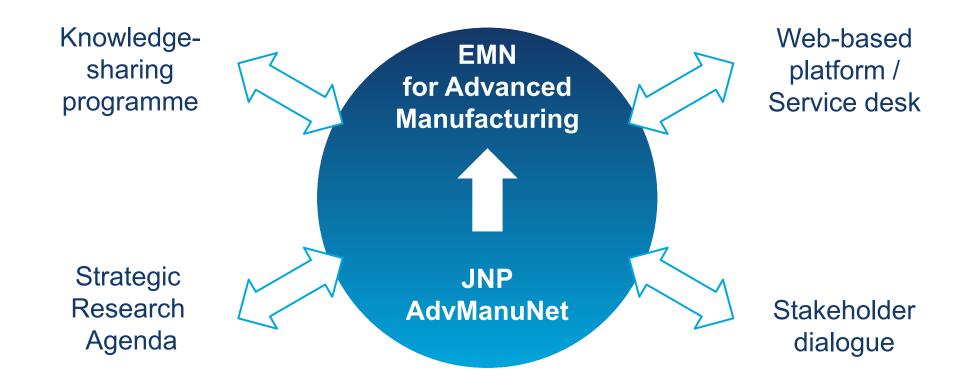


By providing a <u>single point of contact</u> for information, underpinning regulation and standardisation, promoting best practice and establishing a comprehensive, longer-term infrastructure, the EMNs aim to create and disseminate knowledge, gain international leadership and recognition, and build <u>collaboration across the measurement science community.</u> ... including strategic cooperations with other partnerships!

## **Objectives**



JNP: Funded project within EMPIR to accelerate process of establishing EMN



EMN: Sustainable network operated by national metrology institutes

## **EMN** for Advanced Manufacturing



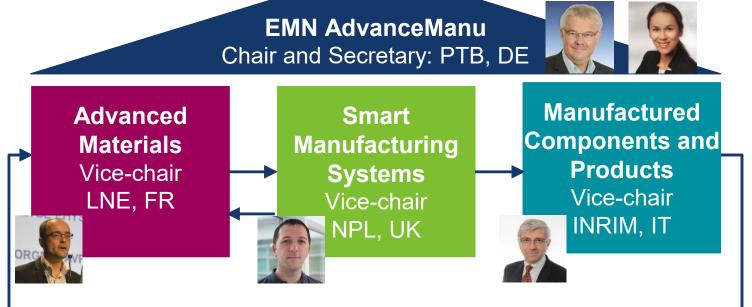
- EMN for Advanced Manufacturing formally established in Oct. 2021 (18 NMIs/DIs)
- EMN Partner-Organisations: euspen
- EMN established regular contacts: ETP Manu*Future*, EFFRA/Made in Europe, NanoFabNet, KDT, AMI 2030
- Stakeholder Council (SC): Zeiss, Renishaw, Siemens, Vestas, STMicroel., DTU/CIRP, CERN, BfR, BASF,

EMN organized in 3 Sections:

RollsRoyce, Hexagon



Design for manufacture and recyclability



Recycling



- Stakeholder-Dialogue: Larger companies & SME, Industry org., Networks, Univ., R&D-Institutes)
- Strategic Research Agenda (SRA) for Metrology for AdvanceManu
- EMN organised several <u>events</u>

- ⇒ <u>1st SRA Draft</u> by end of 2022
- ⇒ 1/2023: Launch of <u>EPM</u> call on Metrology for Industry

### **EMN** for Advanced Manufacturing



1st SRA Draft published on EMN website by end of 2022: slide decks

#### EMN ADVANCED MANUFACTURING: STRATEGIC RESEARCH AGENDA

The European Metrology Network (EMN) for Advanced Manufacturing is developing a Strategic Research Agenda (SRA) to identify priorities for research by Europe's National Metrology Institutes and Designated Institutes and to identify collaboration partners for such research.

The first step was to perform a review of stakeholder needs, involving the EMN's stakeholder council which represents 13 key industry sectors in advanced manufacturing, stakeholder workshops, an open consultation event and a review of the literature.

An overview of the complete approach is given in the following presentation:

• Download draft introduction Strategic Research Agenda (version 2022)

Identified metrology needs are summarised in two presentations.

The first provides an overview of needs in cross cutting scientific topics. These are broadly applicable and relevant to many key industry sectors.

Download draft SRA Cross Cutting topics (version 2022)

The second summarises needs regarding the EMN's key industry sectors.

• Download draft SRA Key Industry Sectors (version 2022)

The content of these preliminary versions may change due to ongoing consideration of stakeholder feedback.

We welcome feedback and comments on requirements that we did not identify during that review. Please contact us >>

#### MENU

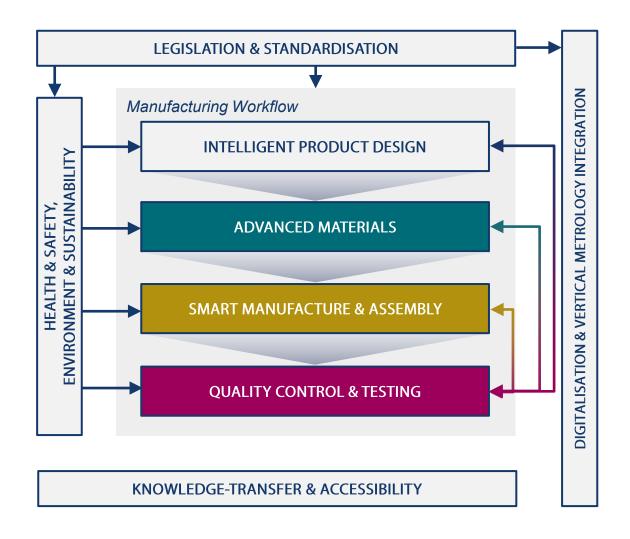
Events
Advanced Manufacturing Member Institutes
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Strategic Research Agenda

## Cross Cutting Topics (CCT) - Overview

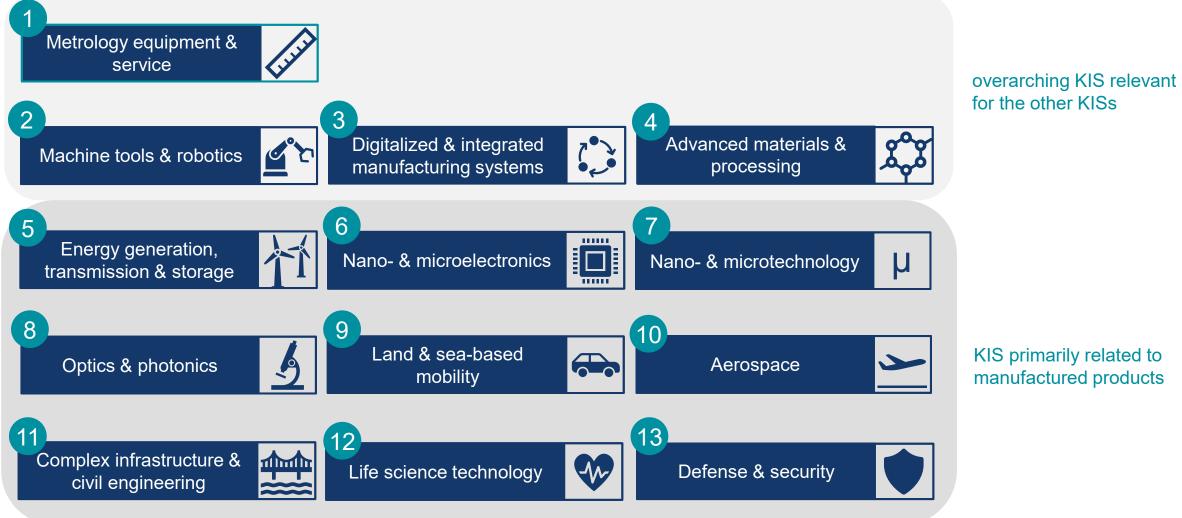


- These cross cutting topics broadly cover the key steps in manufacturing
- The content of cross cutting topics is broadly applicable and relevant to many Key Industry Sectors (KIS)



## Key Industry Sectors (KIS) — Overview





## Current structure of the draft SRA document



#### Scene setting

Acronyms and Abbreviations	6	
1 Executive Summary9		
2 The European Metrology Network for Advanced Manufacturing		
3 Purpose of this document		
4 Metrology for Advanced Manufacturing	1	
4.1 Advanced Manufacturing Trends, Policies, and Strategies	3	
4.2 Key industrial sectors	5	
4.3 A vision for advanced manufacturing enabled by metrology1	.7	

#### Cross cutting content

5 Cro	oss cutting challenges and opportunities for metrology22
5.1	Intelligent Product Design
5.2	Advanced Materials
5.3	Smart Manufacture & Assembly
5.4	Quality Control & Testing
5.5	Digitalisation & Vertical Integration of Metrology
5.6	Legislation & Standardisation
5.7	Health & Safety, Environment & Sustainability
5.8	Knowledge-transfer & accessibility

#### Stakeholder engagement

6 Sta	6 Stakeholder Engagement63		
6.1	Stakeholder Council		
6.2	Questionnaires		
6.3	Open workshops		
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#### Conclusion, Summary tables, and References

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#### **Draft SRA:**

recently submitted to EURAMET and SC members for comments and feedback

# EMN for Advanced Manufacturing example: CCT Advanced Materials

Capability Challenge	Short term (<3years)	Medium/Long term (>3years)
Measurements under realistic conditions	- Extend the range of simulated measurement conditions to access real world performance and develop accelerated testing methods (e.g. temperature, frequency, mechanical stress)	- Development of methods and data analysis tools for measurements under complex combination of simulated conditions for more realistic assessment of performance and reliability - Methods to measure materials properties in complex media
In situ and operando measurements	<ul> <li>Materials measurements under complex conditions</li> <li>Advances in big-data analysis to enable implementation of real time measurement</li> </ul>	<ul> <li>Robust metrology solutions to access materials quality in-line</li> <li>Advanced sampling strategies for representativity or full inspection methods</li> </ul>
Hybrid metrology	<ul> <li>Measurements of the same properties using different techniques to reduce measurement uncertainty</li> <li>Advances in correlative metrology, combining multiple techniques measuring different properties on the same object or in the same local area</li> </ul>	- Robust and validated measurements and data analysis methods for multi-scale multi-method measurement approaches - Robust methods to validate in silico modelling, virtual testing and predictions of materials performance and reliability during the life cycle
High quality materials data	<ul> <li>Reproducible measurement protocols for measurements of materials properties</li> <li>Accurate measurements of materials properties under different conditions to support digitalisation and virtual testing</li> </ul>	<ul> <li>Robust and unbiased approach for determination of materials data quality when measurement standards are not yet available (e.g. emerging technologies)</li> <li>Interoperability of materials properties databases to facilitate smart and interconnected measurements</li> </ul>

Key identified metrology challenges and metrology capabilities that are required to be developed





	Advanced Materials - Key industry sector related metrology needs
01 - Metrology	New and improved measuring techniques (including metrological traceability) to evaluate specific properties of manufacturing processes for advanced materials (e.g. holistic surface recording and porosity detection for additive
equipment &	manufacturing)
Novel measurement methods for improved defect inspection	
	High quality materials data to enable digital metrology services
02 - Machine tools	Harmonisation of metadata structure to support digital manufacturing
& robotics	Metrology for next generation robotics, including for materials that enable
	ultraprecise positioning and handling, such as multifunctional soft electronics.
03 - Digitalized &	High quality materials data measured under real conditions of operation
integrated manufacturing	Harmonisation of metadata structure to support digital manufacturing
systems	Validated multiscale materials modelling to enable digital testing
04 - Advanced	Improved and new metrology methods needed to characterise different types of
materials &	advanced materials such as: active materials, composites, multi-functional
processing	materials, nanomaterials, and biobased-materials
	Methods for evaluation of device performance and of device reliability, including
05 - Energy	accelerated test methods and durability at cryogenic temperatures.
generation,	Methods for measurements of materials properties and performance under
transmission &	realistic operational conditions
storage	Metrology for heat transfer fluids (e.g. nanofluid, ionic melts), porous and high
	energy density materials

Table lists specific challenges and opportunities against the identified 13 key industry sectors (only shown KIS 1 ... 5 here)

## **EMN** for Advanced Manufacturing

# EURAMET

#### ADVANCED MANUFACTURING EVENTS

EMN Advanced Manufacturing Annual General Meeting 2023 2023-10-24 to 2023-10-25

Workshop: The Future of Metrology for Advanced Manufacturing 2023-06-12 to 2023-06-12

EMN Advanced Manufacturing Capacity Building Workshop 2023-05-16 to 2023-05-17

3DMC 2022 - The future of 3D metrology for advanced manufacturing 2022-11-15 to 2022-11-17

EMN Advanced Manufacturing Annual General Meeting 2022 2022-10-10 to 2022-10-11

Open consultation on Metrology for Semiconductor Technologies 2022-07-08 to 2022-07-08



Open Consultation on Metrology for Digital Transformation 2021-11-09 to 2021-11-09

EMN Advanced Manufacturing Annual General Meeting 2021 2021-10-12 to 2021-10-12

EMN Advanced Manufacturing Stakeholder Meeting 2021 2021-10-11 to 2021-10-11

Metrology for Digital Transformation 2021-09-23 to 2021-09-30

Introductory Meeting of EMN Advanced Manufacturing 2021-06-23 to 2021-06-23

## EMN for Advanced Manufacturing: 3<sup>rd</sup> AGM @ INRIM, Torino, IT: 24./25. Oct., 2023



EMN Advanced Manufacturing Open Stakeholder Meeting Agenda



Free hybrid event hosted by INRIM, IT and online via Google Meet, draft v6



**Time** 14:00 – 18:00 local time (CEST)

Place INRiM, Strada delle Cacce, 91, 10135 Torino, Italy

**Registration** Online/in person registration: <a href="https://docs.google.com/forms/SHM">https://docs.google.com/forms/SHM</a>

Responsibility INRIM & the European Metrology Network for Advanced Manufacturing

**Participants** EMN members and officials, EURAMET representatives, Stakeholders, Public

Invitees Stakeholder Council Members, Stakeholders, EMN members

24. Oct:

Closed Stakeholder Council Meeting, 09:00-11:00

Open Stakeholder Meeting, 14:00-18:00

25. Oct:

Closed Annual General Meeting, 09:15-12:45

Open Stakeholder Workshop, 14:00-15:30

Time	Min	Item	Speaker
13h00		Lunch Break	Opeaker
14h00		Welcome and introduction	Harald Bosse, PTB, DE EMN Chair
14h15	15	News from EURAMET	Jörn Stenger, PTB, DE EURAMET Chair
14h30	15	Update on EFFRA and the Made in Europe Partnership	Željko Pazin, EFFRA Executive Director, BE
14h45	25+5	Keynote 1 on topic: Development of the Chips JU partnership	Yves Gigase, Executive Director KDT Partnership
15h15	25+5	Keynote 2: Deterministic doping: each atom counts!	Michele Perego Research Director at CNR-IMM, MDM Laboratories ST Microelectronics, IT
15h45	30	Coffee Break	
16h15	25+5	Keynote 3 on topic: Batteries in the automobile industry	Nello Li Pira Global R&I Materials Manager - Head of Materials for EEs & ePWT, CRF spa Stellantis, IT
16h45		Keynote 4 on topic: Friction Stir Welding of Space Habitable Modules: challenges of controlling and monitoring parameters	Federico Nada FSW Tools & Methods Engineer, CCIS-I Methods, Tooling and Tests, Thales Alenia Space, IT
17h15	25+5	Keynote 5 on topic: Beyond Moore's Law @ Politecnico of Torino	Luciano Scaltrito Full Professor at the Department of Applied Science and Technology (DISAT), PoliTO, IT
17h45	10+5	Open discussion on metrology needs for advanced manufacturing	Moderation: EMN officials
18h00		End of the meeting	

## Acknowledgement



Thanks to all colleagues who provided input for this presentation, in particular those from JNP AdvManuNet and EMN for Advanced Manufacturing

- => https://www.euramet.org/european-metrology-networks/advanced-manufacturing/
- => advancemanu@euramet.org

Thank you for your attention!









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