

## TC Thermometry Graham Machin

Euramet GA  
2 June 2015



Thermometry

### Overview

- Introduction to TC-T
- Annual meeting
- Selected comparisons
- TC-T training for future thermal metrologists
- Workshops
- COOMET TC-T links
- EMPIR project “EMPRESS”
- Kelvin redefinition and implementation
- Tempmeko ‘16

- Main field – thermometry (NPL)
- Sub committee on humidity (INRIM)
- Working groups on
  - Cmc review (NPL)
  - Strategy (CEM)
  - Best practice and guides (VTT-MIKES)
  - Thermophysical quantities (CNAM-LNE)

Annual meeting 24-27 Feb 2015

IPQ, Lisbon – around 70 delegates



### CCT key comparisons – K10

- Euramet (NPL) – leading KC of highest strategic importance for CCT – establishment of ITS-90 above the silver point (962 °C) to around 3000 °C
- Involves participants from EURAMET (4), APMP (3), SIM (2), COOMET (1)
- Radiation thermometers and fixed points currently in APMP
  - Measurements complete in NMIJ, NIM underway in KRISS
- Schedules:
  - End date of measurements Oct '16, draft A Sep '17

### CCT K09 Euramet linkage loop

- Comparison of SPRT calibration – core ITS-90 realisation (-189 °C to 420 °C)– CCT K09 led by NIST
  - 5 pilots (LNE-Cnam [Lead: Fr], PTB[DE], INRIM[IT], VSL[NL], NPL[GB])
  - 27 participants: (DPM[AL], BEV[AT], SMD[BE], IMBiH[BA], BIM[BG], HMI[HR], CMI[CZ], DTI[DK], MIKES[FI], BoM[MK], EIM[GR], MKEH[HU], NSAI NML[IE], VMT/FTMC[LT], MCCA[MT], JV[NO], GUM[PL], IPQ[PT], INM[RO], DMDM[RS], SMU[SK], MIRS/UL-FE/LMK[SI], CEM[ES], SP[SE], Roth+co.AG [CH], UME[TR])
- Measurements underway – draft A ~Mar '17

## High level training for future metrologists



- EMRP NOTED - Novel Techniques for Traceable Temperature Dissemination
  - Brussels, 4-6 May 2015
  - first day: training on state-of-art scale realisation thermometry
  - Up to date developments – optimum use of fixed points and standard platinum resistance thermometers
  - Emerging approaches for dissemination – eg practical primary thermometry
- EMRP METefnet – Metrology for Moisture in Materials Workshop
  - CETIAT, Lyon, June 17th, 2015
  - Developing rigorous metrology for challenging conditions

## High level training for future temperature metrologists – 4-6 May SMD 2015





- International Congress of Metrology – 21-24 Sep 2015
- Strong participation from TC-T
  - Leading workshop to identify industrial needs for thermal metrology of materials – to identify future requirements to steer capability development in NMIs and Dis
  - Thermal poster and session S15 papers mostly arising directly from TC-T activities

- TC-T invited to gave the two keynote addresses at the All Russian and COOMET countries 21-24 April Temperature 2015 conference
- GM – Progress with implementing the new kelvin
- Jean-Remy - Thermal Quantities Metrology: Research Highlights led by the European National Metrology Institutes



- EMPIR Industry focused project – “EMPRESS” (Enhancing process efficiency through improved temperature measurement) – started May 15
  - Strong focus on addressing unsolved thermometry problems in industry – industrial trials planned in project
    - Low drift temperature sensors with target *in-situ* traceable uncertainty of <3 °C at 1450 °C, <5 °C at > 2000 °C
    - Non drift temperature sensors (<1 °C >6 months service), optimised for temperatures around 1350 °C
    - Traceable surface temperature measurement methods to ~500 °C
    - *in-situ* combustion standard of known temperature with x10 lower uncertainty than current approaches to validate flame temperatures

Heat treatment of aero-engine turbine blades



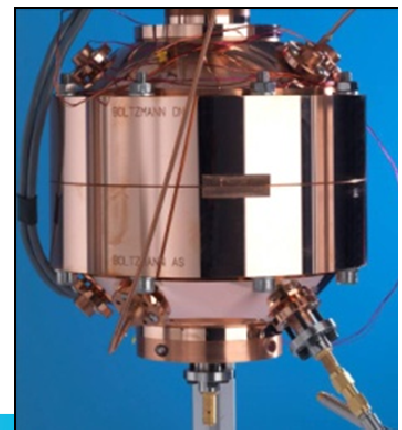
## Redefinition of the kelvin

- IUPAP 1-6 February 2015, Fundamental constants Eltville, Germany
- 4th Feb pm on Boltzmann constant determinations
- Three methods presented acoustic (NPL, LNE, INRIM, NIM), dielectric constant gas thermometry (PTB), Doppler broadening (2nd U. Naples)

Acoustic resonator for determining the Boltzmann constant

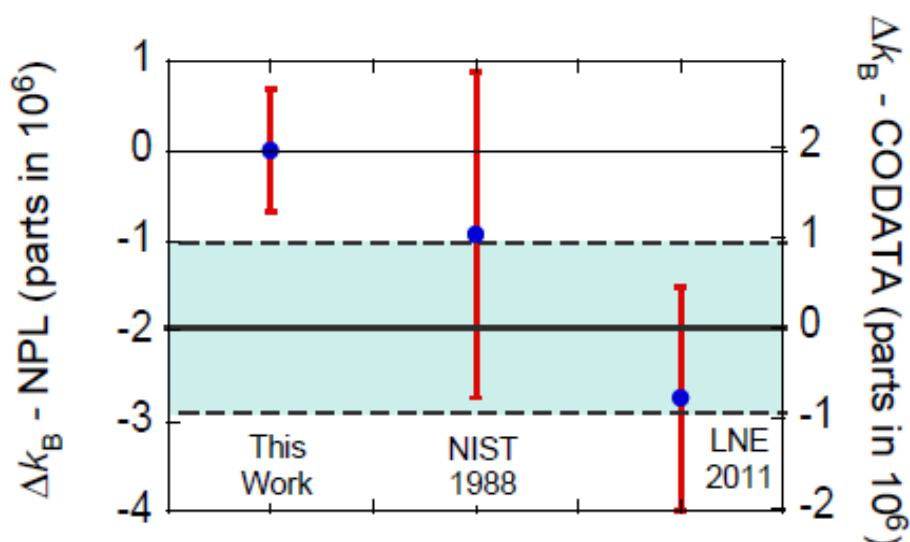
$$u_0^2 = \gamma kT / m$$

$$\gamma = c_p / c_v$$



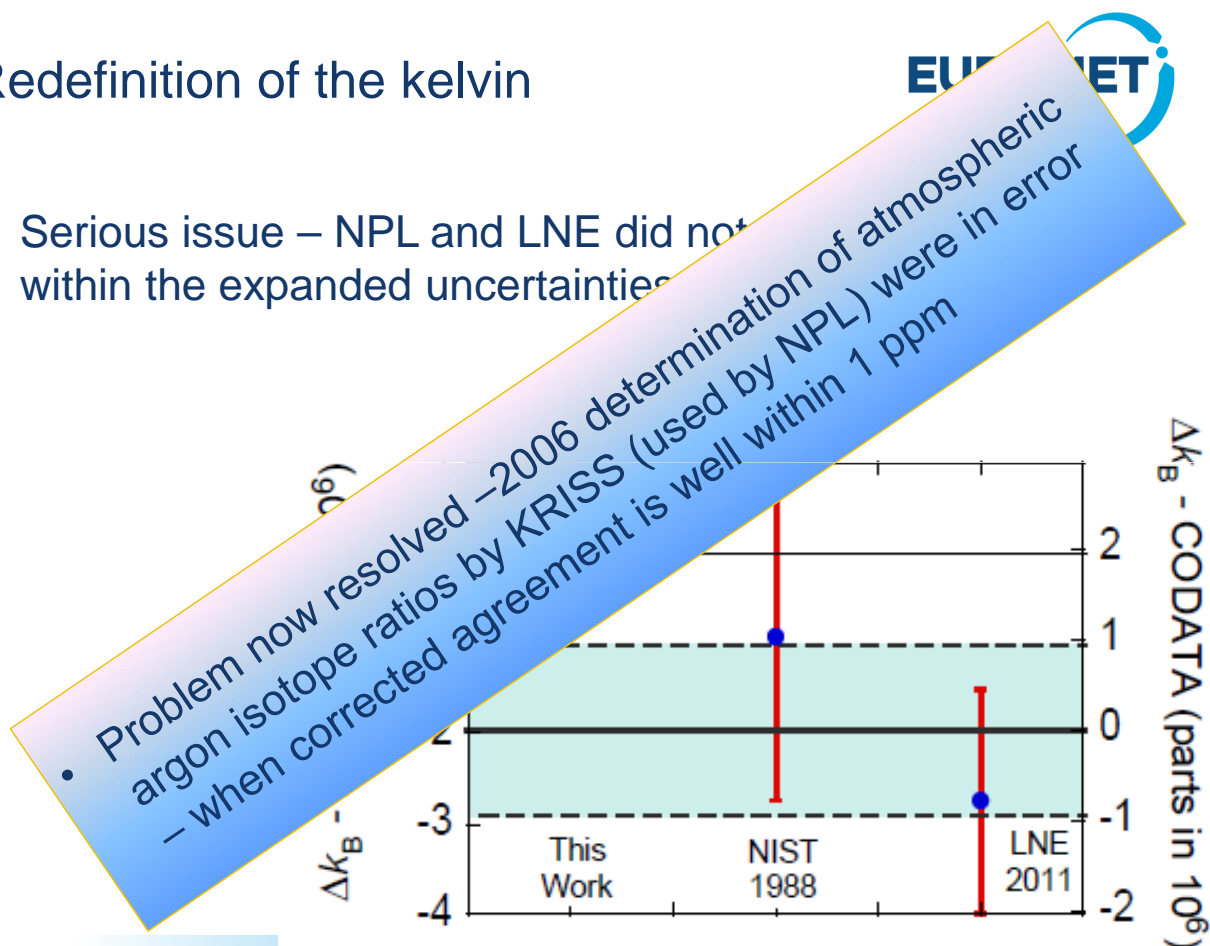
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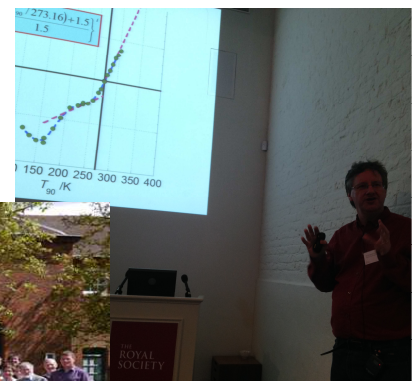
- EMRP project Implementing the new kelvin (InK)
- International scientific meeting at the Royal Society Kavli Centre <https://royalsociety.org/about-us/history/kavli/>
- Meeting dates 18 -19 May 2015
  - InK special edition of *Phil Trans A*
  - *Will be the definitive document in field for significant number of years*
- Details available on website
- <https://royalsociety.org/events/2015/05/new-kelvin/>

Meeting held at Chichley Hall – home of the Royal Society Kavli Centre



## Towards implementing the new kelvin

- 50 world leading researchers, 16 talks linked to EMRP InK
- Consensus report (to be submitted to *Metrologia*) – remaining research requirements for effective new kelvin implementation and successor scale in ~2025







- To be held at Zakopane 25 June – 1 July 2016
- GM joint-chair of International Programme Committee
- Chair of local organising committee - Anna Szmyrka-Grzebyk
- Call for papers open - June 2015
- Covers all areas and applications: temperature, humidity and moisture, thermophysical quantities, meteorology, industry, medicine.....
- [www.tempmeko2016.pl](http://www.tempmeko2016.pl)

